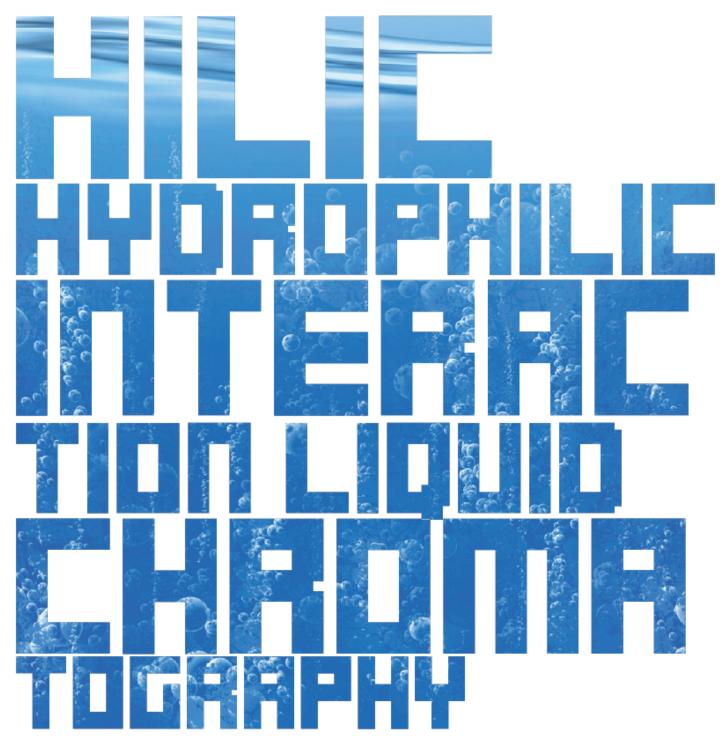


TSK-GEL HILIC COLUMNS



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-	TOSOH	HISTORY
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1935	FOUNDING OF TOYO SODA MANUFACTURING CO., LTD.
1936	OPERATION OF NANYO MANUFACTURING COMPLEX BEGINS
1971	SCIENTIFIC INSTRUMENTS DIVISION FORMED, FIRST GPC COLUMN USING TSK-GEL DEVELOPED BY TOSOH
1974	HIGH PERFORMANCE LIQUID CHROMATOGRAPHY COLUMN PLANT IS COMPLETED
1979	TOSOH DEVELOPS TOYOPEARL MEDIA
1983	TOSOH DEVELOPS HYDROPHOBIC INTERACTION MEDIA
1987	TOSOHAAS US OPERATIONS FORMED IN MONTGOMERYVILLE
1989	TOSOHAAS GMBH OPERATIONS FORMED IN STUTTGART
1995	TOSOH NANYO GEL FACILITY RECEIVES ISO 9001
2000	IN NOVEMBER FORMER TOSOHAAS US OPERATIONS BECOMES TOSOH BIOSEP LLC, A 100% SUBSIDIARY OF TOSOH CORPORATION
2001	IN JANUARY FORMER TOSOHAAS GMBH EUROPEAN OPERATIONS BECOMES TOSOH BIOSEP GMBH, A 100% SUBSIDIARY OF TOSOH CORPORATION
2002/	TOSOH CORPORATION ANNOUNCES THAT ALL TOSOH AFFILIATED SCIENTIFIC AND DIAGNOSTIC SYSTEM
2003	RELATED COMPANIES IN EUROPE, WILL BE UNIFIED UNDER THE NEW NAME TOSOH BIOSCIENCE.
2008	ECOSEC , THE 7TH GENERATION GPC SYSTEM IS INTRODUCED GLOBALLY

HILIC HYDROPHILIC INTERACTION LIQUID CHROMATOGRAPHY

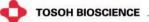
Hydrophilic interaction liquid chromatography (HILIC) is used primarily for the separation of polar and hydrophilic compounds. HILIC stationary phases are polar, similar to normal phase chromatography (NPC), but mobile phases are similar to reversed phase chromatography (RPC). Typical mobile phases are aqueous buffers with organic modifiers - primarily acetonitrile - applied in isocratic or gradient mode. In contrast to RPC, water has the highest elution power in HILIC mode. Therefore HILIC gradients usually start with a high percentage of acetonitrile. Typical HILIC stationary phases are silica or polymer particles carrying polar functional groups, e.g. hydroxyl, carbamoyl, amino or zwitterionic groups.

Analysis of glycans, carbohydrates, peptides, polar drugs and metabolites, vitamins and other hydrophilic compounds are typical HILIC applications. HILIC is ideally suited for mass spectrometric analysis of water soluble polar compounds, because the high organic content in the mobile phase increases MS detection sensitivity. While using similar eluent systems HILIC and reversed phase can also be combined for two-dimensional liquid chromatography (2D-LC). Tosoh Corporation employs state-of-the-art manufacturing techniques that result in uniformly bonded packing materials with narrow pore size distributions and well-defined particle sizes to ensure high performance. Silica based TSK-GEL Amide-80 and NH2-100 HILIC columns enable the user to solve the most complex separation problems.

HIGHLIGHTS

- HILIC offers orthogonal selectivity to reversed phase chromatography
- Covalently bonded carbamoyl and amino phases expand selectivity options
- Novel TSKgel NH2-100 columns show superior stability compared to conventional amino phases
- TSKgel Amide-80 columns provide unique retention mechanism for saccharide analysis
- Superior resolution and sensitivity with 3 μm particle size





HLIC

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It is commonly believed that in HILIC the aqueous content of the mobile phase creates a water rich layer on the surface of the stationary phase. This allows for partitioning of solutes between the more organic mobile phase and the aqueous layer. Hydrogen bonding and dipole-dipole interactions have been supposed to be the dominating retention mechanisms in HILIC mode (Figure 1).

The number of polar groups, as well as the conformation and solubility of the sample in the mobile phase determine the elution order. Since the retention is also related to the type of functional groups of the stationary phase, it varies between different HILIC phases. Compared to RPC the elution order in HILIC mode is inversed for most compounds. Figure 2 gives an example for the differences in selectivity of HILIC and RPC. Peptides were separated by C18 and HILIC columns of the same dimensions using the same eluents but almost inverse gradients.

At low acetonitrile concentrations HILIC columns show a reversed phase mode of retention. The HILIC mode can only be executed when starting at high acetonitrile concentrations.

HILIC offers unique advantages for mass spectrometric detection of very polar compounds when compared to reversed phase mode. The higher organic content of the eluent in HILIC mode supports efficient evaporation of the solvent thus enhancing sensitivity and altering ion suppression.

In method development HILIC is an option as soon as polar compounds have to be analyzed and retention on reversed phase columns is too low. Since common RPC solvents can be used, TSK-GEL HILIC columns can be implemented in method development systems using automated column selection. A range of reversed phase columns differing in hydrophobicity or carrying polar embedded groups and one of the TSK-GEL HILIC column types should deliver an indication for the right direction of method development.

TSK-GEL HILIC columns are available in various dimensions and particles sizes, functionalized with carbamoyl- or aminogroups. This enables the user to perfectly match HILIC selectivity to specific separation needs.

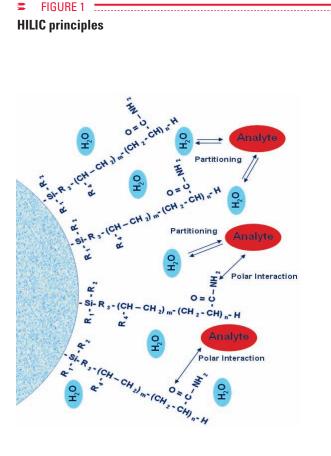
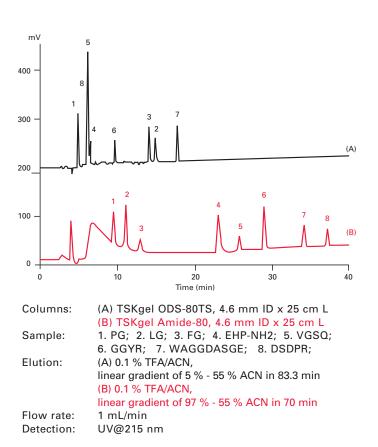


FIGURE 2 🚍 =

Peptides separated by RP chromatography and HILIC



HILIC TSKgel Amide-80

TSKgel Amide-80 columns with small particle size (3 μ m) and a new high resolution type of TSKgel Amide-80 5 μ m columns are the latest additions to the well-known TSKgel Amide-80 series. For years TSKgel Amide-80 columns are used successfully for HILIC separations of polar compounds, documented in more than 250 scientific publications. Packed with spherical silica particles that are covalently bonded with non-ionic carbamoyl groups (Figure 3), they provide higher stability than conventional amino-phases and a unique selectivity. TSKgel Amide-80 3 μ m columns reduce analysis time and improve peak capacity and sensitivity for both, HPLC and LC-MS analysis.

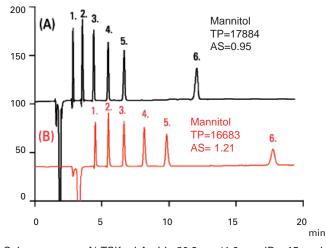
An additional benefit of TSKgel Amide-80 for mass spectrometric as well as for evaporative light scattering detection is the virtual absence of column bleeding due to the covalently bonded functional groups.

Separation of polar compounds

Figure 4 shows the separation of sugar alcohols on a TSKgel Amide-80 3 μ m column compared to a TSKgel Amide-80 5 μ m column. Basically, the more hydroxyl groups in a compound the more polar it will be and the longer it will be retained on the column.

➡ FIGURE 4 _____





Column: A) TSKgel Amide-80 3 µm (4.6 mm ID x 15 cm L) B) TSKgel Amide-80 5 µm (4.6 mm ID x 25 cm L) Eluent: $H_2O/CH_3CN = 25/75$ Flow rate: 1.0 mL/min Detection: Refractive index 25 °C Temp.: Inj. volume : 10 µL Sample: 1. Ethyleneglycol 2. Glycerin 3. Erythritol 4. Xylitol 5. Mannitol 6. Inositol

FIGURE 5

Durability of TSKgel Amide-80 3 µm

25 °C

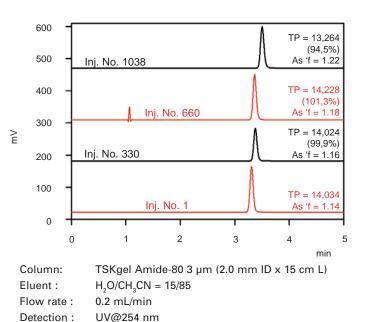
2 µL

Uracil (37 mg/L)

Temp.:

Sample:

Inj. volume :

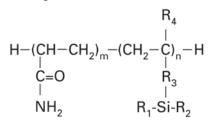


Structure of TSKgel Amide-80

FIGURE 3 🚃

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Comparison of the retention between mannitol and inositol, each with 6 hydroxyl groups, shows that inositol, which has a cyclic structure and lower solubility in the mobile phase is retained longer. Overall the 3 μ m column provides better resolution at reduced analysis time when compared to the 5 μ m TSKgel Amide-80 column.

TSKgel Amide-80 long term stability

The high stability of TSKgel Amide-80 columns is demonstrated in Figure 5 showing the same analysis after 330, 660 and more than 1000 runs compared to the first injection. Only 5% reduction of column performance (theoretical plates) is observed after more than 1000 injections.



HILIC

HILIC TSKgel NH2-100

TSKgel NH2-100 3 µm columns are the latest addition to the HILIC column family. They expand the selectivity range of TSK-GEL HILIC solutions by a new, robust amino-phase. In contrast to conventional silica-based amino phases the new column offers expanded stability under HILIC conditions. It is well suited for the analysis of all types of hydrophilic compounds like carbohydrates, peptides, vitamins, polar drugs or metabolites.

The NH2-100 HILIC phase is based on a silica particle with 3 μ m particle and 100 Å pore size, treated with a special endcapping procedure. Amino groups are introduced step wisely after endcapping (Figure 6). The amino groups act as HILIC functional groups without any peak splits. Due to their high ligand density and large surface area TSKgel NH2-100 3 μ m columns show high retention for very polar compounds.

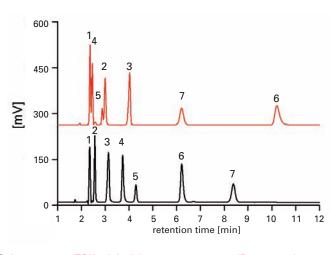
Separation of polar compounds

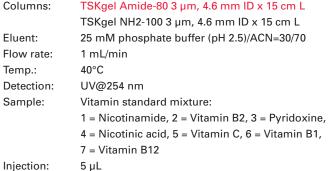
Figure 7 shows the separation of a standard solution of water soluble vitamins on a TSKgel NH2-100 column compared to a TSKgel Amide-80 column.

Dimension (4.6 mm ID x 15 cm L), particle size (3 μ m), flow rate and mobile phase were identical for both columns. The elution order of the compounds changes when applying the same mobile phase to both columns: The TSKgel NH2-100

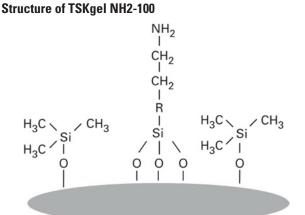
■ FIGURE 7

Separation of water soluble vitamins





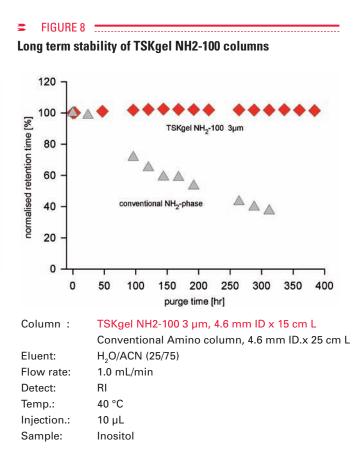




column shows stronger retention for nicotinic acid, vitamin C, and vitamin B12, while retention of vitamin B1, B2, and pyridoxine is reduced.

TSKgel NH2-100 long term stability

The high stability of TSKgel NH2-100 columns is demonstrated in Figure 8 showing the change in retention time of inositol after more than 400 hours of flushing with mobile phase compared to the first injection. Only slight reduction of retention time is observed with the TSKgel NH2-100 column compared to a conventional amino-phase.



HILIC APPLICATIONS GLYCAN ANALYSIS

Glycosilation is one of the most common post-translational modifications in eukaryotic cells. Complex N- and O-linked structures composed of repeating sugar moieties form the so called glycans. HILIC with fluorescence detection is the method of choice to effectively separate, identify and quantify glycans after exoglycosidase cleavage and fluorescent labelling. In order to normalize retention times of complex glycan structures a dextran ladder consisting of glucose oligomers is used as calibration reference. The calculated numbers of glucose units (GU) can be used in subsequent database queries (Glycobase, autoGU) to predict the glycan structure.

For years TSKgel Amide-80 5 μ m columns have been used successfully in glycan analysis. Amide-80 chemistry is ideally suited for the separation of carbohydrate structures. With the new 3 μ m particles resolution and sensitivity can be further enhanced. Figure 9 shows the high-resolution separation of a 2-aminobenzamide (2AB) labeled dextran ladder within 30 minutes on a TSKgel Amide-80 3 μ m column.

FIGURE 9 Separation of a 2AB-labeled Dextran Ladder on

10

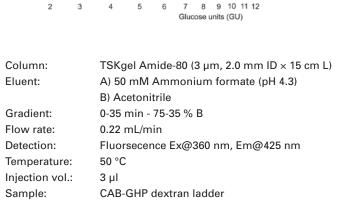
TSKgel Amide-80

750

500

250

Ĩ



15

20

Retention time (min)

25

30

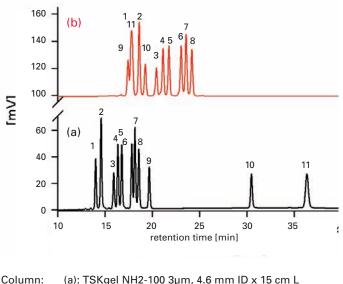
(Ludger; ~ 300 fmol for GU2)

* Courtesy of K. Darsow & H. Lange, Institute of Bioprocessing, University of Nürnberg/Erlangen

Separation of PA-Glycans on TSKgel NH2-100

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FIGURE 10



Column.	
	(b): TSKgel Amide-80 3µm, 4.6 mm ID x 15 cm L
Eluent:	(a):
	(A): 0.2 M Triethylamine acetate (pH6.5)/ACN (30/70)
	(B): 0.5 M Triethylamine acetate (pH6.5)/ACN (60/40)
	(b):
	(A): 0.2 M Triethylamine acetate (pH6.5)/ACN (26/74)
	(B): 0.2 M Triethylamine acetate (pH6.5)/ACN (50/50)
Gradient:	0% - 100% B in 30 min, hold at 100% B for 15 min
Flow rate:	1.0 mL/min
Detect .:	Fluorescence Ex@315 nm, Em@380 nm
Temp.:	40 °C
lnj. vol.:	10 μL



The selectivity of the new TSKgel NH2-100 series differs from TSKgel Amide-80 selectivity as shown in Figure 10. The type of HILIC column should be selected according to the sample type and separation need.

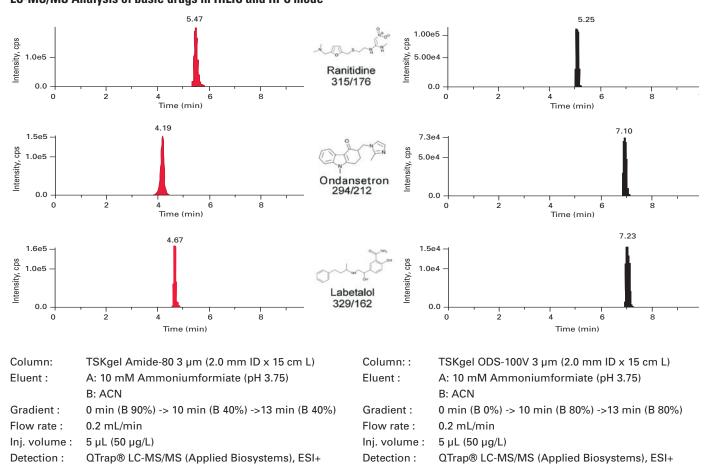
If selectivity or regulatory requirements are not limiting the choice of columns we recommend selecting TSKgel Amide-80 columns instead of amino-phases because they show better long term stability. TOSOH BIOSCIENCE



High-performance liquid chromatography-tandem mass spectrometry (HPLC-MS/MS) has become a powerful tool when detection sensitivity is an issue. HILIC offers unique advantages for MS detection of very polar compounds when compared to reversed phase mode. The higher organic content of the eluent in HILIC mode supports efficient evaporation of the solvent thus enhancing sensitivity and altering ion suppression.

HILIC separations are performed with gradients starting with high percentage of organic solvent and ending with a high portion of aqueous solvent - opposite to typical reversed phase gradients. The elution order of compounds is usually inversed as well. As a result polar compounds are very well separated according to increased polarity in HILIC mode. At the same time the portion of organic solvent in the mobile phase is relatively high. Figure 11 shows the analysis of basic drug substances using a TSKgel Amide-80 3 μ m column compared to the same analysis using a reversed phase TSKgel ODS-100V 3 μ m column. Ranitidine, a histamine H2 receptor antagonist, ondansetron, an antiemetic serotonin receptor antagonist, and labetalol, an alpha-1 and beta adrenergic blocker were selected to demonstrate the differences in selectivity and MS-signal response when applying different chromatographic modes.

Ranitidine has the highest number of polar groups among these molecules and as a result shows the highest retention in HILIC and the lowest retention in RPC mode. Signal intensity is almost doubled for ranitidine in HILIC mode. For Labetalol a tenfold increase in signal height can be achieved by using HILIC instead of RPC.



HILIC

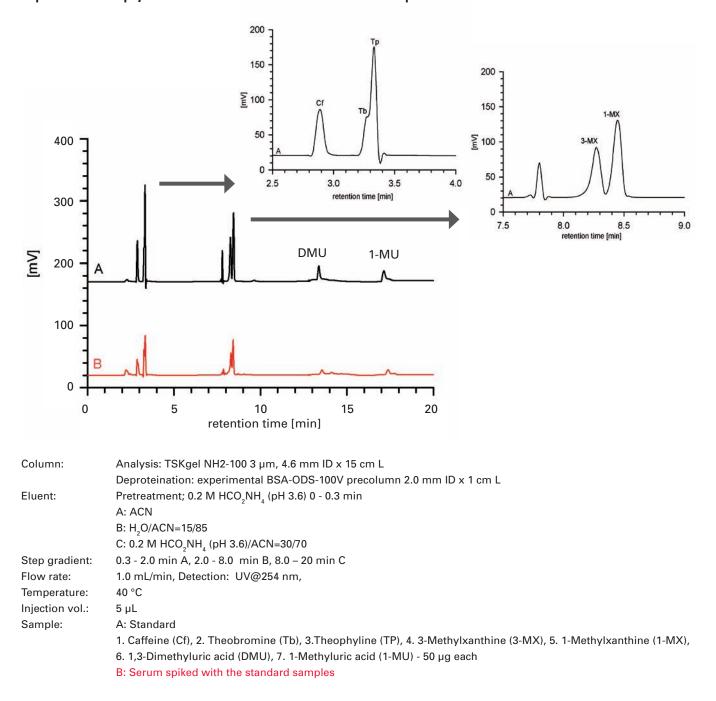
HILIC APPLICATION DRUG METABOLITES



The demand for HILIC separations in the analysis of drug substances is continuously increasing. Combined with tandem or hybrid mass spectrometric detection HILIC is a powerful separation mode for the analysis of polar metabolites in pharmacokinetics or metabolomics studies. Figure 12 shows the analysis of theophyline and its metabolites in serum after online deproteination, detected by UV absorption. Combining this separation with MS detection would further increase detection sensitivity and facilitate peak identification.

■ FIGURE 12





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HILIC

PRODUCT SPECIFICATION -

	TSKgel Amide-80	TSKgel NH2-100
Base material	Silica	Silica
Pore size	100 Å	100 Å
Particle size	3 µm, 5 µm & 10 µm	3 µm
Functional group	Carbamoyl	Aminoethyl

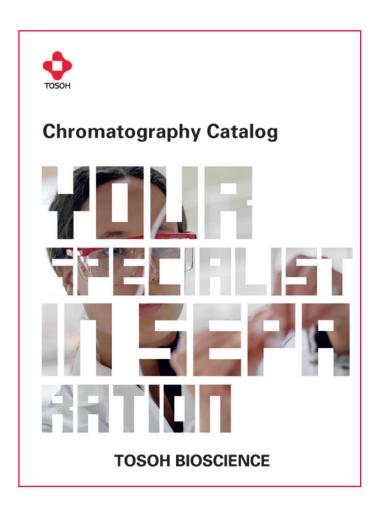
ORDERING INFORMATION >

Part #	Description	ID (mm)	Length (cm)	Particle Size (µm)		Number leoretical	<u>Flow Ra</u> Range	<u>te (mL/min)</u> Max.	Maximum Pressure
						Plates			Drop (kg/cm²)
Stainle	ess steel columns								
21864	Amide-80 - <mark>NEW</mark> -	2.0	5.0	3	≥	3,500			200
21865	Amide-80 - <mark>NEW</mark> -	2.0	15.0	3	≥	13,000			200
21866	Amide-80 - <mark>NEW</mark> -	4.6	5.0	3	≥	6,000			200
21867	Amide-80 - <mark>NEW</mark> -	4.6	15.0	3	≥	18,500			200
20009	Amide-80	1.0	5.0	5	≥	300	0.03 - 0.05	0.06	30
20010	Amide-80	1.0	10.0	5	≥	600	0.03 - 0.05	0.06	60
21486	Amide-80 -NEW-	1.0	15.0	5	≥	4,000	0.03 - 0.05	0.06	90
21487	Amide-80 -NEW-	1.0	25.0	5	≥	6,000	0.03 - 0.05	0.06	120
19694	Amide-80	2.0	5.0	5	≥	1,000	0.15 - 0.20	0.25	40
19695	Amide-80	2.0	10.0	5	≥	2,000	0.15 - 0.20	0.25	80
19696	Amide-80	2.0	15.0	5	≥	4,000	0.15 - 0.20	0.25	100
19697	Amide-80	2.0	25.0	5	≥	6,000	0.15 - 0.20	0.25	150
19532	Amide-80	4.6	5.0	5	≥	2,500	0.8 - 1.0	1.2	50
19533	Amide-80	4.6	10.0	5	≥	4,000	0.8 - 1.0	1.2	50
3071	Amide-80	4.6	25.0	5	≥	8,000	0.8 - 1.0	1.2	150
21982	Amide-80 -NEW-	4.6	25.0	5	≥	18,000			150
14459	Amide-80	7.8	30.0	10	≥	5,000	1.0 - 2.0	3.0	70
14460	Amide-80	21.5	30.0	10	≥	8,000	4.0 - 6.0	8.0	30
21967	NH2-100 -NEW-	2.0	5.0	3	≥	4,000			150
21968	NH2-100 -NEW-	2.0	15.0	3	≥	15,000			200
21969	NH2-100 -NEW-	4.6	5.0	3	≥	6,000			50
21970	NH2-100 -NEW-	4.6	15.0	3	≥	18,000			150
	column products								
	Amide-80 Guard cartridge, pk 3 -NEW		1.0	3		r 2.0 mm ID			
1863	Amide-80 Guard cartridge, pk 3 -NEW		1.5	3	For 4.6 mm ID columns				
21941	Amide-80 Guard cartridge, pk 3	2.0	1.0	5	For all 2.0 mm ID columns				
9021	Amide-80 Guard column	4.6	1.0	5	For all 4.6 mm ID columns				
9010	Amide-80 Guard cartridge, pk 3 -NEW		1.5	5			ID columns		
14461	Amide-80 Guard column	21.5	7.5	10	Fo	r 21.5 mm II	D column		
21971	NH2-100 Guard cartridge, pk 3 -NEW-			2.0		r 2.0 mm ID			
21972	NH2-100 Guard cartridge, pk 3 -NEW-			3.2	Fo	r 4.6 mm ID	columns		
9308	Amide-80 Guard cartridge holder						x 1.0 cm L guard	-	
19018	Amide-80 Guard cartridge holder				Fo	r 3.2 mm ID	x 1.5 cm L guard	l cartridges	

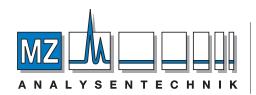
19018 Amide-80 Guard cartridge holder

For 3.2 mm ID x 1.5 cm L guard cartridges

To get an overview about the whole range of our columns and small bulk media, please request our chromatography catalog







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TOSOH BIOSCIENCE

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