CHROMAFIL® Xtra







Pure Filters

MACHEREY-NAGEL

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CHROMAFIL®

Ideal for GC, HPLC and UHPLC sample clarification

Introduction

CHROMAFIL® syringe filters are used for filtration of suspended matter from liquid samples (1–100 mL) or gases. With CHROMAFIL®, rapid purification and removal of particles is very simple: just place the filter on the syringe, and you are ready for filtration. Special manipulations are not required. Contamination of sensitive instrumentation by solid impurities can be avoided, thus increasing lifetime of chromatographic columns and equipment. The filter can be used for the sample preparation for HPLC, GC, ICP, AAS, TOC, DOC, IR, NMR, photometry, spectroscopy, . . .

- different membrane types to meet multiple filtration needs
- low content of extractable compounds ensure reliable analyses
- superior chromatography column protection helps extend column life
- ➤ fast flow geometry for easy filtration
- ➤ low hold-up volume for maximum filtrate recovery
- > HPLC certified
- designed to be compatible for use on all common automated filtration systems, e.g. SOTAX dissolution systems

CHROMAFIL® Xtra

labeled for method validation and certification

Xtra imprint for direct identification of the membrane type, diameter and pore size

Xtra low bleeding PP housing

Xtra color-free plain polypropylene





Technical Information

Low content of extractable substances due to a high density polypropylene housing combined with ultrapure filtration membranes

In comparison to filters made of polycarbonate, polyacrylate or polystyrene, all CHROMAFIL® filters are resistant against nearly all organic solvents.

(see list of chemical compatibility on page 15)

HPI C-test

Conditions: 2 mL of the solvent (specified on top of the

chromatograms) were applied to the filter;

100 µL of the filtrate were injected to the HPLC.

Eluent A: water

Eluent B: acetonitrile

Gradient: 10 % → 95 % B in 25 minutes

Flow rate: 0.5 ml /min

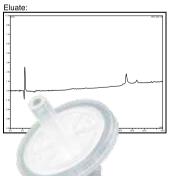
Sensitivity: -5 to 10 mAU at 254 nm

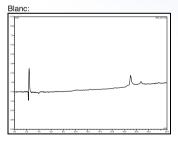
Column: 125/4 NUCLEODUR® C₁₈ Gravity 5 µm

(REF: 760100.40)

Acetonitrile:









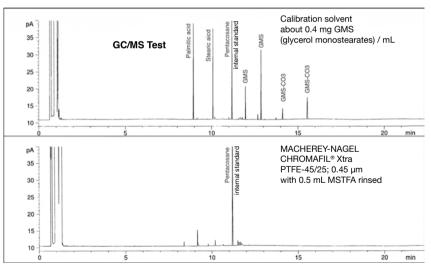


Low Bleeding PP housing

Even a treatment with very aggressive solvents/reagents does not lead to significant blind values or extractables.

For a proof, a filter was rinsed with 0.5 mL MSTFA (N-methyl-N-trimethylsilyl-trifluoroacetamide), a very powerful silylation reagent. The result is shown in the GC/MS chromatogram.











- The filters are welded, not glued, because glue may have extractable ingredients
- The welding leads to a tight connection between the both parts, thus the filter can be used in both directions. No fluid can leak from the filter housing.

The special **thick rim** of the housing is ideal for use in laboratory robots (e. g. SOTAX, BenchmateTM,).



For a safe connection on the "high pressure" side every CHROMAFIL® filter provides a Luer lock on inlet.





Luer outlet

For the 3, 13 and 25 mm diameter filter: standard luer outlet This luer configuration offers low hold-up volume and easy filtration into autosampler vials and NMR tubes

Filter inlet and filter outlet can be fitted to all CHROMABOND® columns and accessories for selective sample preparation with the aid of a special adaptor.









No breakage of the membrane due to a stabilizing "crash" plate The sample fluid is deviated in four lanes by the

The sample fluid is deviated in four lanes by the "crash" plate and does not directly hit the membrane. The resulting pressure distribution protects the membrane against breakage.

Optimal flow geometry by star-shaped distribution plate

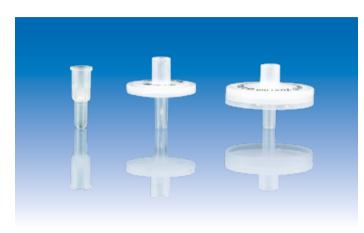
The fluid penetrates the membrane on the whole surface, not only on a small area; the filter will not clog rapidly, which guarantees in a high flow efficiency.

Different pore sizes for multiple filtration application

Available **pore sizes** 0.2 and 0.45 μ m (additional: PET filters with 1.2 μ m, glass fiber filters with 1 μ m, PES filters with 5 μ m). Filters with 0.45 μ m pore size remove fine particles which can clog chromatography columns. **0.2** μ m pore size filters are recommended for filtration of UHPLC samples.





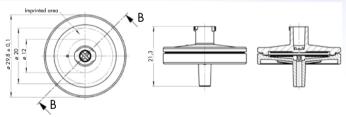




Filter Sizes

3, 13 and 25 mm effective membrane diameter. The small diameter filters are especially recommended for very small samples, which require extremely low dead volumes.

Sample volume	Recommended membrane diameter	Dead volume	Filtration area
≤ 1 mL	3 mm	5 μL	0.07 cm ²
1-5 mL	13 mm	30 μL	1.33 cm ²
5-100 mL	25 mm	80 μL	4.91 cm ²



All filters can be autoclaved at 121 °C and 1.1 bar for 30 min.

25 mm CHROMAFIL® filters are designed to be 100 % compatible and reliable for use with the SOTAX AT70 smart fully automated dissolution testing systems.







A specification data sheet

is available for all membranes and filter diameters

Enhanced quality control for better results

MN certifies CHROMAFIL® syringe filters to be low in UV absorbing extractables.

All filters and membrane types have been HPLC tested for compatibility with the most common HPLC solvents (methanol, water, acetonitrile, see test chromatograms).

HPLC-test certificates are available for every membrane type.

Please visit: www.mn-net.com

Example of specification data sheet







Pressure stability of CHROMAFIL® syringe filter housing 12 bar

The "blue" test: membrane, pressure and filtration batch test with blue colored silica particles in matching particle sizes provides an excellent method to find leaks or membrane deviations.

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Package sizes

packs of 100 or 400 (BigBoxes) for 25 mm Ø filter packs of 100 for 13 mm Ø filter packs of 100 for 3 mm Ø filter packs of 50 for sterile filter

Different membrane materials for multiple filtration applications

Depending on your filtration task you can choose filter membranes made from different materials:

Polyester (PET) with or without glass fiber prefilter*

Regenerated cellulose (RC) with or without glass fiber prefilter*

Polytetrafluoroethylene (PTFE)

Hydrophilized

Polytetrafluoroethylene (H-PTFE)
Cellulose mixed esters (MV)

Cellulose acetate (CA) sterile and non-sterile

Polyamide / Nylon (PA)
Polyethersulfone (PES)

Polyvinylidene difluoride (PVDF) with or without

glass fiber prefilter*

Glass fiber (GF)

^{*} Filters with (nom. 1 µm) GF prefilter provide a 2-4 times greater throughput than filter without prefilter for extremely viscous and most difficult-to-filter samples





Combi syringe filters with a coarse glass fiber (GF) prefilter and a small-pore membrane as main filter

User benefits:

- of for solutions with a high load of particulate matter: lower back pressure, easy filtration
- for high yields of filtrate: more mL of pure filtrate per filter

The technology:

The glass fiber membrane ($1\mu m$) removes coarse particles, before they can block the fine main membrane. This results in a better filtration efficiency, particularly for highly contaminated samples.

Housing: solvent-resistant, ultra low bleed polypropylene

Inlet: Luer lock
Outlet: Luer

Pore diameter: 1.0/0.20 μm or 1.0/0.45 μm

Filter diameter: 25 mm Void volume: < 80 μL

Packing unit: 100 filters / BigBoxes with 400 filters

Available membranes with GF-prefilter:

Polyester (PET)

Regenerated cellulose (RC)

Polyvinylidene Difluoride (PVDF)

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Solvent	MV	CA	RC	PA	PTFE	Material H-PTFE	PVDF	PES	PET	GF	PP
Acetaldehyde	Θ	<u> </u>	<u>+</u>	Ó	<u>+</u>	<u>+</u>	+	1 20	<u> </u>	<u> </u>	Ö
Acetic acid, 100 %				$\overline{-}$	\oplus	+	\oplus	\oplus	\oplus	\oplus	+
Acetone			\oplus	\oplus	\oplus	+			\oplus	\oplus	+
Acetonitrile			\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	+
Ammonia, 25 %			0		\oplus	\oplus	\oplus	\oplus	0	\oplus	
Benzene	\oplus	\oplus	\oplus	\oplus	\oplus	+	0		\oplus	\oplus	0
n-Butanol	\oplus	\oplus	\oplus	0	\oplus	+	\oplus	\oplus	\oplus	\oplus	
Cyclohexane	\oplus	\oplus	\oplus	0	\oplus	+	\oplus	\oplus	\oplus	\oplus	
Dichloromethane	\oplus		\oplus		\oplus	+	\oplus		\oplus	\oplus	
Diethyl ether	0	0	\oplus	\oplus	\oplus	+	\oplus	\oplus	\oplus	\oplus	0
Dimethylformamide			0	\oplus	\oplus	+			\oplus	\oplus	
1,4-Dioxane			\oplus	\oplus	\oplus	+	0		\oplus	\oplus	0
Ethanol		\oplus	\oplus	\oplus	+	+	\oplus	\oplus	\oplus	\oplus	+
Ethyl acetate			\oplus	\oplus	\oplus	+	\oplus	\oplus	\oplus	\oplus	0
Ethylene glycol	0	0	\oplus	\oplus	\oplus	+	\oplus	\oplus	\oplus	\oplus	
Formic acid, 100 %	\oplus		0	$\overline{-}$	\oplus	+	\oplus	\oplus	0	\oplus	
Hydrochloric acid, 30 %				$\overline{}$	+	+	\oplus	\oplus		\oplus	
Methanol			\oplus	\oplus	\oplus	+	\oplus	\oplus	\oplus	\oplus	+
Nitric acid, 65 %					0	+	0		0	\oplus	
Oxalic acid, 10 % aqueous	\oplus	\Box	\oplus		\oplus	+	\oplus		+	\oplus	+
Petroleum ether	\oplus	\oplus	\oplus	\oplus	+	+	\oplus	\oplus	+	+	
Phosphoric acid, 80 %			0		\oplus	+	0		\oplus	\oplus	+
Potassium hydroxide, 1 mol/L			0	\oplus	\oplus	+	0	\oplus	0	\oplus	+
2-Propanol	\oplus	\oplus	\oplus	\oplus	\oplus	+	+	\oplus	\oplus	\oplus	+
Sodium hydroxide, 1 mol/L			0	\oplus	\oplus	+	0	0	0	0	
Tetrachloromethane	\oplus		\oplus	\oplus	\oplus	+	0		\oplus	\oplus	0
Tetrahydrofuran			\oplus	0	\oplus	+	+		\oplus	\oplus	0
Toluene	\oplus		\oplus	\oplus	\oplus	+	\oplus	\oplus	\oplus	\oplus	0
Trichloroethylene	\oplus	\oplus	\oplus	0	\oplus	+	\oplus		\oplus	\oplus	0
Trichloromethane (Chloroform)	\oplus	$\overline{-}$	\oplus		\oplus	\oplus	\oplus		\oplus	\oplus	\Box
Urea	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus		\oplus	\oplus	
Water	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus	\oplus
Xylene	\oplus	+	\oplus	+	+	+	O		<u>+</u>	+	0

The table lists the chemical compatibility of our CHROMAFIL® materials. The chemical compatibility depends on several parameters such as time, pressure, temperature and concentration. In most cases, CHROMAFIL® filters will have only short contact with a solvent. In these cases they may be used despite of limited compatibility. For example, a PTFE filter with PP housing does not release any UV-detectable substances during filtration of 5 mL THF, although PP shows only limited resistance towards THF.

Data not guaranteed.

+ resistant, - not resistant, 0 limited resistance

MV = cellulose mixed esters

CA = cellulose acetate

RC = regenerated cellulose

PA = polyamide (Nylon)

PTFE = polytetrafluoroethylene

H-PTFE = hydrophilized polytetrafluoroethylene

PVDF = polyvinylidene difluoride

PES = polyethersulfone

PET = polyester

GF = glass fiber

PP = polypropylene (housing material)



Optimal use of CHROMAFIL® syringe filter

For achieving the full benefits of filtration we recommend the following instructions.











Draw up the sample into the syringe. Then draw approximately 1 mL of air into the syringe. The air helps to minimize the remaining fluid in the filter. Plug the CHROMAFIL® syringe filter onto the syringe with the luer connection. Ensure a tight connection by gently turning.

Start with gentle pressure to filter your sample into a vial*. This helps to assure maximum throughput.

Tips/additional information

We recommend either discarding the first 1 mL or rinsing the filter unit with 1 mL of primary solvent before sample filtration.

In order to avoid breakage of the membrane only syringes with volumes of 10 mL or higher should be used.



Do not reuse syringe filters Do not use at temperatures above 55 °C (131°F)

Warning: CHROMAFIL® syringe filters are intended for laboratory use only. Do not use CHROMAFIL® syringe filters for direct patient care applications.

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^{*} MACHEREY-NAGEL offers a wide range of vials and caps. More information at www.mn-net.com/vials



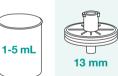
How to select the optimal CHROMAFIL® syringe filter

1. Filter size

filter size sample volume



25 mm







2. Pore size of filter membrane

for general purpose HPLC columns packed with particles > 3 µm, GC. SFC. . . .

recommended for UHPLC, core-shell and HPLC columns packed with particles < 3 um. GC, SFC, . . .

pore size

0.45 µm



3. Membrane type properties of sample

aqueous, polar hydrophilic low particle-load

high particle-load. prefiltration required

mid-polar e.g. HPLC eluents



remove protein

strong acids and bases

organic, nonpolar. hydrophobic low particle-load

high particle-load. prefiltration required











































Polyester (PET)

- hydrophilic multipurpose membrane
- for polar as well as nonpolar solvents the HPLC filter, especially suited for mixtures of water and organic solvents for TOC/DOC determination, not cytotoxic, does not inhibit the growth of microorganisms and higher cells
- PET filters with integrated glass fiber prefilter (GF/PET) are recommended for solutions with a high load of particulate matter or for highly viscous solutions

Ordering information · CHROMAFIL®

	Туре	Pore size	Membrane	Colo	r code	Standard	pack	BIG	-BOX
		[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
- 0	Xtra PET-20/25	0.20	25	labeled		100	729221	400	729221.400
	Xtra PET-45/25	0.45	25	labeled		100	729220	400	729220.400
	Xtra PET-120/25	1.2	25	labeled		100	729229	400	729229.400
	Xtra PET-20/13	0.20	13	labeled		100	729222		
	Xtra PET-45/13	0.45	13	labeled		100	729223		
	Combi Filters								
	GF/PET-20/25	1.0/0.20	25	blue	orange	100	729032	400	729032.400
	GF/PET-45/25	1.0/0.45	25	black	orange	100	729033	400	729033.400

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Regenerated Cellulose (RC)

- hydrophilic membrane with very low adsorption
- for aqueous and organic/aqueous liquids, i.e. polar and medium polar sample solutions
- binding capacity for proteins 84 μg per 25 mm filter
- RC filters with integrated glass fiber prefilter* (GF/RC) are recommended for solutions with a high load of particulate matter or for highly viscous solutions

Туре	Pore size	Membrane	Colo	code	Standard	pack	BIG	-BOX
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
Xtra RC-20/25	0.20	25	labeled		100	729230	400	729230.400
Xtra RC-45/25	0.45	25	labeled		100	729231	400	729231.400
Xtra RC-20/13	0.20	13	labeled		100	729236		
Xtra RC-45/13	0.45	13	labeled		100	729237		
Combi filters								
GF/RC-20/25	1.0/0.20	25	blue	blue	100	729050	400	729050.400
GF/RC-45/25	1.0/0.45	25	black	blue	100	729051	400	729051.400

^{*} glass fiber exhibits a high protein-binding capacity





Polytetrafluoroethylene (PTFE)

- hydrophobic membrane
- for nonpolar liquids and gases
- very resistant towards all kinds of solvents as well as acids and bases flushing with alcohol, followed by water, makes the originally hydrophobic membrane more hydrophilic

Туре	Pore size	Membrane		Standard	d pack	BIG-	-BOX
	[µm]	diameter [mm]		filters/pack	REF	filters/pack	REF
Xtra PTFE-20/25	0.20	25	labeled	100	729207	400	729207.400
Xtra PTFE-45/25	0.45	25	labeled	100	729205	400	729205.400
Xtra PTFE-20/13	0.20	13	labeled	100	729208		
Xtra PTFE-45/13	0.45	13	labeled	100	729209		
O-20/3	0.20	3		100	729014		
O-45/3	0.45	3		100	729015		





Hydrophilized polytetrafluoroethylene (H-PTFE)

- hydrophobic membrane with additional hydrophilic properties
- for polar and nonpolar sample solutions
- resistant towards all kinds of solvents as well as acids and bases

Туре	Pore size	Membrane		Standard	d pack	BIG-	BOX
	[µm]	diameter [mm]		filters/pack	REF	filters/pack	REF
Xtra H-PTFE-20/25	0.20	25	labeled	100	729245	400	729245.400
Xtra H-PTFE-45/25	0.45	25	labeled	100	729246	400	729246.400
Xtra H-PTFE-20/13	0.20	13	labeled	100	729256		
Xtra H-PTFE-20/13	0.45	13	labeled	100	729257		





Cellulose Mixed Ester (MV)

- hydrophilic membrane with very low adsorption
- for aqueous or polar solutions

Туре	Pore size	Membrane		Standard	d pack	BIG-BOX		
	[µm]	diameter [mm]		filters/pack	REF	filters/pack	REF	
Xtra MV-20/25	0.20	25	labeled	100	729206	400	729206.400	
Xtra MV-45/25	0.45	25	labeled	100	729204	400	729204.400	





Cellulose Acetate (CA)

- hydrophilic membrane
- for filtration of water-soluble oligomers and polymers, especially suited for biological macromolecules
- very high stability in aqueous solutions
- binding capacity for proteins 21 μg per 25 mm filter
- also available in a sterile package (S) for filtration under sterile conditions (each filter individually sealed)

Туре	Pore size	Membrane	Color	code	Standard	pack	BIG	-BOX
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
Xtra CA-20/25	0.20	25	labeled		100	729226	400	729226.400
Xtra CA-45/25	0.45	25	labeled		100	729227	400	729227.400
Xtra CA-20/13	0.20	13	labeled		100	729254		
Xtra CA-45/13	0.45	13	labeled		100	729255		
Sterile filters								
CA-20/25 (S)	0.20	25	yellow	red	50	729024		
CA-45/25 (S)	0.45	25	colorless	red	50	729025		





Polyamide (PA) = Nylon

- moderately hydrophilic membrane
- for aqueous and organic/aqueous medium polar liquids

Туре	Pore size	Membrane		Standard	d pack	BIG-	BOX
	[µm]	diameter [mm]		filters/pack	REF	filters/pack	REF
Xtra PA-20/25	0.20	25	labeled	100	729212	400	729212.400
Xtra PA-45/25	0.45	25	labeled	100	729213	400	729213.400
Xtra PA-20/13	0.20	13	labeled	100	729248		
Xtra PA-45/13	0.45	13	labeled	100	729249		
AO-20/3	0.20	3		100	729010		
AO-45/3	0.45	3		100	729011		





Polyethersulfone (PES)

- hydrophilic membrane
- for aqueous and slightly organic liquids with higher flow rates
- very low adsorption for pharmaceuticals and proteins
- good stability against organic acids and bases
- binding capacity for proteins 29 μg per 25 mm filter

	Туре	Pore size	Membrane		Standard	d pack	BIG-BOX		
		[µm]	diameter [mm]		filters/pack	REF	filters/pack	REF	
 0	Xtra PES-20/25	0.20	25	labeled	100	729240	400	729240.400	
	Xtra PES-45/25	0.45	25	labeled	100	729241	400	729241.400	
	Xtra PES-500/25	5.0	25	labeled	100	729242	400	729242.400	





Polyvinylidene Difluoride (PVDF)

- hydrophilic membrane
- for aqueous solutions, water-soluble oligomers and polymers like proteins
- Down binding capacity for proteins 20 μg per 25 mm filter
- PVDF filters with integrated glass fiber prefilter* (GF/PVDF) are recommended for filtration of biological samples with high particle loads.

Ordering information · CHROMAFIL®

Туре	Pore size	Membrane	Color	code	Standard	pack	BIG	-BOX
	[µm]	diameter [mm]	top	bottom	filters/pack	REF	filters/pack	REF
Xtra PVDF-20/25	0.20	25	labeled		100	729218	400	729218.400
Xtra PVDF-45/25	0.45	25	labeled		100	729219	400	729219.400
Xtra PVDF-20/13	0.20	13	labeled		100	729243		
Xtra PVDF-45/13	0.45	13	labeled		100	729244		
Combi filters								
GF/PVDF-45/25	1.0/0.45	25	black	white	100	729039	400	729039.400

^{*} glass fiber exhibits a high protein-binding capacity

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Glass Fiber (GF)

- inert filter, nominal pore size 1 μm, allows higher flow rates than small pore filters
- of for solutions with high loads of particulate matter or for highly viscous solutions (e.g. soil samples, fermentation broths)
- as prefilters for other CHROMAFIL® filters, they prevent clogging of the membrane

Туре	Pore size	Membrane		Standard pack		BIG-BOX	
	[µm]	diameter [mm]		filters/pack	REF	filters/pack	REF
Xtra GF-100/25	nom. 1.0	25	labeled	100	729228	400	729228.400
GF-100/13	nom. 1.0	13	labeled	100	729234		





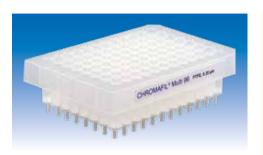
Filtration cartridges

- Filtration cartridges for sample clarification under vacuum (e.g., using the CHROMABOND® vacuum manifold or SPE automation systems like Gilson Aspec™, Rapidtrace) or by gravity flow.
- Cartridge sizes 3 mL and 6 mL
- Different membranes (PET, RC, PTFE, PVDF, GF) and pore sizes (0.2, 0.45 and 1.0 µm). The membrane materials correspond to the respective CHROMAFIL® syringe filters.

Ordering information · CHROMAFIL® filtration cartridges

	Туре	Pore size [µm]	Pack of	Column volume REF	
				3 mL	6 mL
7 6	PET (polyester)	0.20	100	730578.320	730578.620
	PET (polyester)	0.45	100	730578.345	730578.645
	RC (regenerated cellulose)	0.20	100	730068.320	730068.620
	RC (regenerated cellulose)	0.45	100	730068.345	730068.645
	PTFE (polytetrafluoroethylene)	0.20	100	730570.320	730570.620
	PTFE (polytetrafluoroethylene)	0.45	100	730570.345	730570.645
	PVDF (polyvinylidene difluoride)	0.20	100	730579.320	730579.620
	PVDF (polyvinylidene difluoride)	0.45	100	730579.345	730579.645
	GF (glass fiber)	nom. 1.0	100	730517.3100	730517.6100





MULTI 96 filter plates

- 96-well polypropylene plates for simultaneous filtration of 96 samples
- Advantages of this high-throughput system: Economical by saving time and solvent Use of multi-channel pipettors facilitates liquid transfer steps Readily adaptable to all common automated/robotic handling systems Minimized dead volume (≤ 40 μL)
- Membrane materials correspond to the respective CHROMAFIL® syringe filters

Ordering information · CHROMAFIL® MULTI 96 filter plates

	Description	Pack of	REF
	Filter plates with cellulose mixed ester filter elements (0.20 µm)	1	738770.M
	Filter plates with cellulose mixed ester filter elements (0.45 µm)	1	738771.M
	Filter plates with RC filter elements (regenerated cellulose, 0.20 µm)	1	738656.M
	Filter plates with RC filter elements (regenerated cellulose, 0.45 µm)	1	738657.M
	Filter plates with PTFE filter elements (0.20 µm)	1	738660.M
	Filter plates with PTFE filter elements (0.45 µm)	1	738661.M
	Filter plates with PTFE filter elements (1.0 µm)	1	738662.M
	Filter plates with PTFE filter elements (3.0 µm)	1	738663.M
	Filter plates with PE filter elements (20 μm)	1	738655.M
	Filter plates with PE filter elements (50 µm)	1	738659.M
	Filter plates with glass fiber filter elements (nominal 1 µm)	1	738655.2M
	Filter plates with glass fiber filter elements (nominal 3 µm)	1	738658.M







Technical Support and Customer Service

... we Meet your Needs

If you have any questions concerning CHROMAFIL® filters or our chromatography program, or if you are looking for solutions to a special application, please feel free to contact us:

www.mn-net.com · info@mn-net.com

Our website offers more than 3000 applications which might already solve your analytical questions.

Please visit: www.mn-net.com/apps

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"FilterFinder" online: THE cross reference for syringe filter www.mn-net.com/filterfinder







TLC



Syringe filters

GC

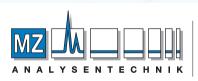




SPE and Flash



Vials and caps



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