

Grace[®] GC Capillary Column Families

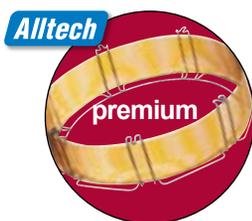
- Alltech[®] Heliflex[®]—High-Performance, Widest Selection of Phases
- Alltech[®] Econo-Cap[™]—Best Value, Popular Phases

Grace offers two lines of capillary columns to suit every application and budget; Alltech[®] Heliflex[®] and Alltech[®] Econo-Cap[™]. Heliflex[®] Columns are Grace's premium line of individually tested capillary columns. Econo-Cap[™] Columns are batch tested to dramatically reduce the price without sacrificing quality. Both the Heliflex[®] and Econo-Cap[™] lines are manufactured under identical conditions using the same high-quality polyimide coated fused silica and immobilized stationary phases. In addition each are mounted on a rugged cage.

Regardless of the capillary line you choose, every Grace manufactured capillary column has a guarantee of column performance.

Alltech[®] Heliflex[®] Capillary Columns

- High-performance individually tested columns
- 7" rugged cage
- Most complete selection of phases
- Custom columns available to suit your specific application

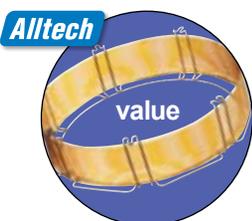


Heliflex[®] Capillary Columns are manufactured from the highest quality polyimide coated synthetic fused silica. They are mounted on a rugged wear-resistant cage. Each Heliflex[®] Column is individually tested to guarantee column performance and comes with a test chromatogram, instruction manual, capillary end caps, and a free ceramic column cutter.

Note: Column nuts and ferrules are not included. If the column you need is not available in our standard offering, request a custom Heliflex[®] Column made to your individual specifications.

Alltech[®] Econo-Cap[™] Capillary Columns

- Best value in capillary columns anywhere
- Batch tested to dramatically reduce price
- Ideal for aggressive applications
- Available in the most popular phases



We've taken our most popular capillary columns and perfected the manufacturing procedure to the point that reproducibility is assured. This allows us to test these columns in batches instead of individually, while still offering a guarantee. Batch testing significantly reduces cost in production without sacrificing quality.

Each Econo-Cap[™] Capillary Column comes with a copy of the batch test results, an instruction manual, and capillary end caps. If you are not completely satisfied with the quality of your Econo-Cap[™] Capillary Column it will be replaced at no charge.

Note: Column nuts and ferrules are not included.



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Available Alltech[®] Heliflex[®] Phases

Phase	Page
AT [™] -1ms	216
AT [™] -1ht	216
AT [™] -1	217
AT [™] -5ms	218
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AT [™] -20	219
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AT [™] -35	220
AT [™] -50	221
AT [™] -624	226
AT [™] -1301	221
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AT [™] -Silar-90	227
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Available Alltech[®] Econo-Cap[™] Phases

Phase	Page
EC [™] -1	217
EC [™] -5	219
EC [™] -20	219
EC [™] -WAX	224
EC [™] -1000	225

tech tip

Temperature limits

Our GC capillary columns are temperature rated. In some cases, we list two maximum operating temperatures, the lower one is for isothermal condition and the higher one for temperature-programmed condition.

Capillary Column Phase Cross Reference

Use the chart below to cross reference manufacturers' stationary phases as well as USP method designations to Alltech equivalent columns. Slight variations in selectivity may result between different manufacturers' columns.

Alltech® Standard Phase Cross Reference

Standard Phase Cross Reference			
Composition	Alltech Brand	USP Designation	Similar Phases
100% Dimethylpolysiloxane	AT™-1ms	G1, G2, G38	DB-1ms, HP-1ms, Rtx®-1ms, CP-Sil 5CB low-bleed/ms
100% Dimethylpolysiloxane	AT™-1ht, AT™-1, EC™-1	G1, G2, G38	007-1, CP-Sil 5CB, DB-1, DB-1ht, HP-1, HP-101, OV™-1, RSL-150, RSL-160, Rtx®-1, SE-30™, SPB™-1, SPB™-Sulfur, ULTRA-1, SP-2100, BP-1, DC-200, PE-1, ZB-1
5% Phenyl equivalent Polysilphenylene-Siloxane	AT™-5ms		DB-5ms, Rtx®-5 Sil ms, BPX™-5, 007-5ms, HP-5ms
(5% Phenyl)-95% methylpolysiloxane	AT™-5, EC™-5	G27, G36	007-2, CP-Sil 8CB, DB-5, DB-5.625, DB-5ht, HP-5, HP-5ms, OV™-5, PTE-5, PTE-5QTM, PAS-5, RSL-200, Rtx®-5, Rtx®-5ms, SAC-5, SE™-54, SPB™-5, ULTRA-2, XTI-5, SE™-52, BP-5, PE-2, ZB-5
(20% Phenyl)-80% methylpolysiloxane	AT™-20, EC™-20	G28, G32	007-7, Rtx®-20, SPB™-20, VOCOL™, PE-7
(35 Phenyl)-65% Methylpolysiloxane	AT™-35ms, AT™-35	G42	DB-35ms, Rtx®-35, SPB™-35, SUP-HERB™, MDN-35, BPX™-35, 007-11, DB-35, DB-35ms, HP-35, RSL-300, Rtx®-35, SPB™-35, SPB™-608, OV™-11, PE-35, SUP-HERB™
(50 Phenyl)-50% methylpolysiloxane	AT™-50	G3	DB-17ms, H5-50+, Rtx®-50, SP-2250, SPB™-50, SPB™-17, BPX™-50, DB-17ht, Rtx®-65TG, BPX™-50, CP-TAB-CB, 007-17, DB-17, DB-17ht, HP-17, HP-50+, Rtx®-50, SP-50, SP-2250, SPB™-50, CP-Sil 24CB, PE-17, ZB-50
(6% Cyanopropylphenyl)-94% methylpolysiloxane	AT™-624, AT™-1301	G43	007-1301, DB-624, DB-1301, HP-1301, HP-624, Rtx®-1301, Rtx®-624, SPB™-1301, SPB™-624, 007-624, ZB-624
(14% Cyanopropylphenyl)-86% methylpolysiloxane	AT™-1701		007-1701, CP-Sil 19CB, DB-1701, HP-1701, OV™-1701, PAS-1701, Rtx®-1701, SPB™-1701, BP-10, ZB-1701
Trifluoropropylmethyl polysiloxane	AT™-210	G6	DB-210, RSL-400, Rtx®-200, OV™-202, OV™-210, OV™-215, QF-1, SP-2401
(50% Cyanopropylphenyl)-50% methylpolysiloxane	AT™-225	G7	007-225, CP-Sil 43CB, DB-225, HP-225, OV™-225, RSL-500, Rtx®-225, BP-225, PE-225
Poly(80% biscyanopropyl)-20% cyanopropylphenyl siloxane	AT™-SILAR-90	G8	DB-23, CP-Sil 84, Rtx®-2330, SP-2330
Poly(biscyanopropyl siloxane)	AT™-SILAR-100	G5	CP-Sil 88, Rtx®-2330, SP-2340
Polyethyleneglycol	AT™-WAXms, AT™-WAX, AT™-AquaWax, EC™-WAX	G14, G15, G16, G20, G39	DB-WAX, Rtx®-WAX, Supelcowax™-10, 007-CW, Carbowax® 20M, CP-Wax 52CB, DB-WAXetr, DB-WAX, Rtx®-WAX, HP-20M, HP-Wax, Innowax™, Omegawax™, Stabilwax®, Supelcowax®-10, Superox® II, BP-20, ZB-WAX
Polyethyleneglycol Acid Modified	AT™-1000, EC™-1000, AT™-AquaWax-DA	G25, G35	007-FFAP, CP-Wax 58CB, DB™-FFAP, HP™-FFAP, Nukol™, OV™-351, SP-1000, Stabilwax®-DA, Superox®-FA, BP-21
Polyethyleneglycol Base Modified	AT™-CAM		Stabilwax®-DB, CAM, Carbowax® Amine, CP Wax 51
PONA Analysis	AT™-Petro		007-1-100-0.5F, CP-Sil PONA CB, DB-Petro100, Petrocol™ DH, PONA, Ttx-1PONA, HP-PONA
ASTM Method 2887	AT™-2887		007-1-10V-1.0F, DB-2887, Petrocol™ 2887, Petrocol™ EX2887, Rtx®-2887, Sim-Dist-CB
ASTM Method 3710	AT™-3710		Petrocol™ 3710

Alltech® Specialty Columns Cross Reference

Specialty Phases Cross Reference		
EPA Method 608	AT™-Pesticide	007-608, DB-608, HP-608, SPB™-608
EPA Method 502.2	AT™-502.2	007-624, 007-502, DB-502.2, DB-VRX, HP-624, HP-VOC, MST-502.2, MXT-624, MXT-Volatiles, OV™-624, Rtx®-502.2, Rtx®-624, Rtx™-Volatiles, VOCOL™
Sulfur Analysis	AT™-Sulfur	SPB™-1 Sulfur
FAME Analysis	AT™-FAME	FAMEWAX™, OmegaWAX™

Alltech® Custom Capillary Columns

- A wide selection of stationary phases
- Lengths from 1 to 105 meters
- Wide selection of i.d. tubing
- Every column individually tested

Custom Capillary Column Instructions

- 1. Stationary Phase:** Choose a Phase in "Table 1: Custom Phase."
- 2. Length & Internal Diameter:** Choose any length (1–105 meters) and internal diameter (0.10mm–0.53mm) in "Table 2: Custom Dimensions."
- 3. Film Thickness:** Choose a film thickness; 0.01µm tolerance.
- 4.** See Coiling and Guard Information for additional options.
- 5.** Call Customer Service and they will confirm your order and provide exact prices.

Table 1: Custom Phases

Phases Available for Custom Capillary Columns		
• Aquawax	• DC-550	• Igepal CO-880
• Aquawax-DA	• Dexsil® 300	• OV™-1
• AT™-1	• Dexsil® 400	• OV™-11
• AT™-5	• Dexsil® 410	• OV™-17
• AT™-20	• Di (2ethylhexyl phthalate	• OV™-1701
• AT™-35	• Diisodecyl phthalate	• OV™-61
• AT™-1000	• FFAP	• OV™-101
• AT™-1301	• Hi-EFF™-1AP	• OV™-105
• AT™-1701	• Hi-EFF™-1BP	• OV™-210
• AT™-WAX	• Hi-EFF™-2AP	• OV™-351
• AT™-Amine	• Hi-EFF™-2BP	• Polyvinylpyrrolidone
• Apiezon® phases	• Hi-EFF™-3AP	• Reoplex 400
• Apolane™-87	• Hi-EFF™-3BP	• SE-30
• Butanediol succinate (Craig's polyester)	• Hi-EFF™-4BP	• Squalane
• Carbowax® phases	• Hi-EFF™-8BP	• Superox®-FA
		• XE-60

technical assistance

Contact Tech Support: Phone: 1.800.255.8324 (North America)
 Email: contact.alltech@grace.com
 Online: www.discoverysciences.com

Table 2: Custom Dimensions

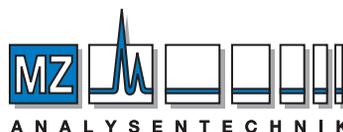
Alltech® Heliflex® Custom Capillary Columns				
Length	i.d.	Description	Part No.	
1–5m	0.10mm	Specify Phase and Film	971001	
	0.18mm	Specify Phase and Film	971005	
	0.25mm	Specify Phase and Film	972010	
	0.32mm	Specify Phase and Film	973010	
	0.45mm	Specify Phase and Film	974010	
	0.53mm	Specify Phase and Film	975010	
6–15m	0.10mm	Specify Phase and Film	971011	
	0.18mm	Specify Phase and Film	971014	
	0.25mm	Specify Phase and Film	972015	
	0.32mm	Specify Phase and Film	973015	
	0.45mm	Specify Phase and Film	974015	
	0.53mm	Specify Phase and Film	975015	
16–30m	0.10mm	Specify Phase and Film	971028	
	0.18mm	Specify Phase and Film	971029	
	0.25mm	Specify Phase and Film	972030	
	0.32mm	Specify Phase and Film	973030	
	0.45mm	Specify Phase and Film	974030	
	0.53mm	Specify Phase and Film	975030	
31–60m	0.18mm	Specify Phase and Film	971050	
	0.25mm	Specify Phase and Film	972060	
	0.32mm	Specify Phase and Film	973060	
	0.45mm	Specify Phase and Film	974060	
	0.53mm	Specify Phase and Film	975060	
	61–105m	0.25mm	Specify Phase and Film	972105
0.32mm		Specify Phase and Film	973105	
0.45mm		Specify Phase and Film	974105	
0.53mm		Specify Phase and Film	975105	
<i>Custom Capillary</i>				
All other Dimensions not specified			970123	

Custom Capillary Coiling

Custom Coiling	
Description	Part No.
Custom Capillary on 4" Cage	970124

Custom Capillary Column with Integral Guard

Custom Capillary Column with Integral Guard	
Description	Part No.
Custom 0.25mm i.d. with Integral 5m Guard	C-5400
Custom 0.32mm i.d. with Integral 5m Guard	C-5500
Custom 0.53mm i.d. with Integral 5m Guard	C-5600



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Heliflex® AT™-1ms



- Guaranteed low-bleed characteristics
- Specifically designed for mass spec analysis
- Highly inert
- Similar to DB-1ms, HP-1ms, Rtx®-1ms, CP-Sil 5CB low-bleed/MS, MDN-1

AT™-1ms is a line of high-performance low bleed non-polar columns designed specifically for use with mass spectrometers. They are ideal for pharmaceutical, environmental, petrochemical, and food and fragrance analysis, or any GC/MS analysis requiring a 100% dimethylpolysiloxane-type polarity capillary column.

Heliflex® AT™-1ms Specifications	
Phase:	100% Dimethylpolysiloxane
Polarity:	Non-polar
Max. Temp.:	340/360°C
USP Designation:	G1, G2, G38
Ideal For:	Mass Spec Analysis for Environmental, PAH, CLP Pesticides, Steroids, and Drugs

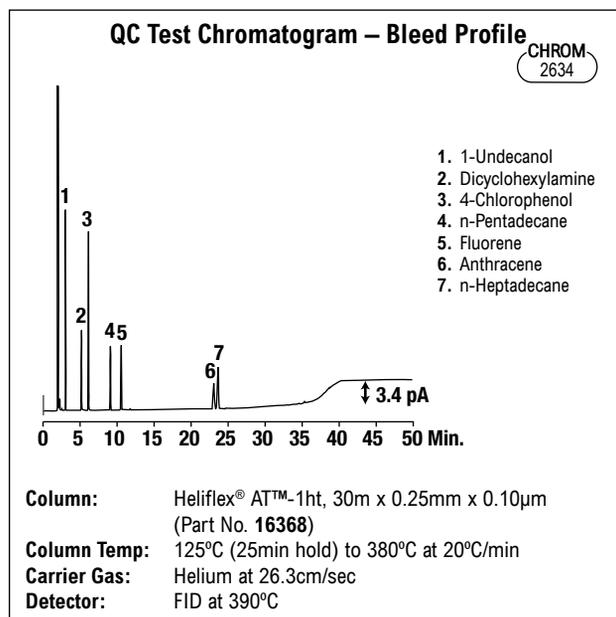
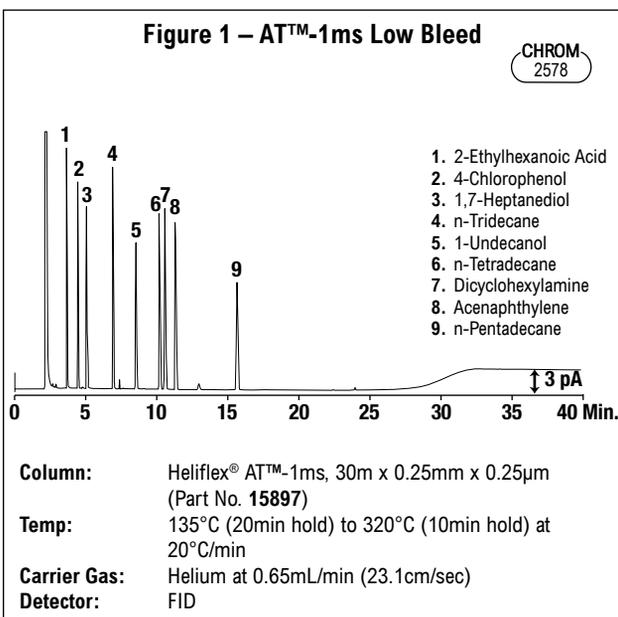
Heliflex® AT™-1ht



Shorten Your Analysis Time with High-Temperature/Low-Bleed Columns

- Faster analysis time for high boiling compounds
- Better peak detection at lower concentrations
- Individually bleed tested at 380°C
- Similar to 007-1, CP-Sil 5CB, DB-1, DB-1ht, HP-1, HP-101, OV™-1, RSL-150, RSL-160, Rtx®-1, SE-30™, SPB™-1, SPB™-Sulfur, ULTRA-1, SP-2100, BP-1, DC-200, PE-1, ZB-1

Heliflex® AT™-1ht Specifications	
Phase:	100% Dimethylpolysiloxane
Polarity:	Non-polar
Max. Temp.:	380/400°C
USP Designation:	G1, G2, G38
Ideal For:	High Boiling Compounds Waxes, Crude Oils, and Triglycerides



Heliflex® AT™-1ms Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.10µm	-60–360°C	15884
	0.25mm	0.25µm	-60–360°C	15897
	0.32mm	0.25µm	-60–360°C	15938
	0.25mm	0.25µm	-60–360°C	15941
60m	0.25mm	0.25µm	-60–360°C	15941
	0.32mm	0.25µm	-60–360°C	15944

Heliflex® AT™-1ht GC Capillary Columns

Length	i.d.	Film	Temp. Limits* min.–max.	Part No.
15m	0.25mm	0.1µm	-60–380/400°C	16367
30m	0.25mm	0.1µm	-60–380/400°C	16368
60m	0.25mm	0.1µm	-60–380/400°C	16369

*Isothermal/Temp. program.

more info

For more Capillary GC Applications, See the GC Applications Section pages 462–493.

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Heliflex® AT™-1



- Excellent general purpose columns
- Similar to DB-1, Rtx®-1, SPB™-1, SPB™-Sulfur, SP-2100, HP-1, HP-101, ULTRA-1, BP-1, CP-Sil 5CB, 007-1, OV-1, SE™-30, DC-200, RSL-150, RSL-160, PE-1, ZB-1

Heliflex® AT™-1 Specifications

Phase: 100% Dimethylpolysiloxane
Polarity: Non-polar General Purpose Column
USP Designation: G1, G2, G38
Ideal For: General Purpose

Heliflex® AT™-1 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.	
10m	0.25mm	0.20µm	-60–350°C	932510	
	0.32mm	0.10µm	-60–350°C	16868	
	0.32mm	0.25µm	-60–350°C	13755	
	0.32mm	0.30µm	-60–350°C	933210	
	0.53mm	0.25µm	-60–350°C	16840	
	0.53mm	1.20µm	-60–350°C	935110	
	0.53mm	2.65µm	-60–300°C	16849	
	0.53mm	5.00µm	-60–300°C	16842	
15m	0.25mm	0.10µm	-60–350°C	13649	
	0.25mm	0.25µm	-60–350°C	13753	
	0.25mm	1.00µm	-60–350°C	13653	
	0.32mm	0.10µm	-60–350°C	13673	
	0.32mm	0.25µm	-60–350°C	13757	
	0.32mm	1.00µm	-60–350°C	13698	
	0.32mm	5.00µm	-60–300°C	16836	
	0.53mm	0.15µm	-60–350°C	13945	
	0.53mm	1.20µm	-60–350°C	935115	
	0.53mm	1.50µm	-60–330°C	13905	
	0.53mm	3.00µm	-60–300°C	13893	
	0.53mm	5.00µm	-60–300°C	16851	
	25m	0.25mm	0.20µm	-60–350°C	932525
		0.32mm	0.30µm	-60–350°C	933225
30m	0.25mm	0.10µm	-60–350°C	13663	
	0.25mm	0.25µm	-60–350°C	13638	
	0.25mm	1.00µm	-60–350°C	13639	
	0.32mm	0.25µm	-60–350°C	13640	
	0.32mm	0.30µm	-60–350°C	933230	
	0.32mm	1.00µm	-60–350°C	13641	
	0.32mm	3.00µm	-60–300°C	13702	
	0.32mm	5.00µm	-60–300°C	16838	
	0.53mm	0.50µm	-60–350°C	14038	
	0.53mm	1.00µm	-60–350°C	13515	
	0.53mm	1.20µm	-60–350°C	935130	
	0.53mm	1.50µm	-60–330°C	13908	
	30m	0.53mm	2.65µm	-60–300°C	16876
		0.53mm	3.00µm	-60–300°C	13897
0.53mm		5.00µm	-60–300°C	16843	
50m	0.25mm	0.20µm	-60–350°C	932550	
60m	0.25mm	0.25µm	-60–350°C	13666	
	0.25mm	1.00µm	-60–350°C	13667	
	0.32mm	0.10µm	-60–350°C	13700	
	0.32mm	1.00µm	-60–350°C	13669	
	0.32mm	3.00µm	-60–300°C	13703	
	0.32mm	5.00µm	-60–300°C	13704	
	0.53mm	3.00µm	-60–300°C	13902	
	0.53mm	5.00µm	-60–300°C	13810	
	100m	0.25mm	0.25µm	-60–350°C	13972

Econo-Cap™ EC™-1



- Batch tested to dramatically reduce price

Econo-Cap™ EC™-1 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	-60–350°C	19652
	0.32mm	0.25µm	-60–350°C	19651
	0.32mm	1.00µm	-60–350°C	19660
	0.53mm	1.20µm	-60–350°C	19656

Econo-Cap™ EC™-1 Capillary Columns, Six Pack

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	-60–350°C	196526
30m	0.32mm	0.25µm	-60–350°C	196516
30m	0.53mm	1.20µm	-60–350°C	196566



Heliflex® AT™ -5ms



- Similar to DB-5ms, Rtx®-5 Sil ms, HP-5TA, BPX™-5, 007-5ms

The AT™-5ms capillaries are ideal for environmental, pharmaceutical, and petrochemical analysis, or any GC/MS analysis requiring a 5% phenyl-type polarity capillary column.

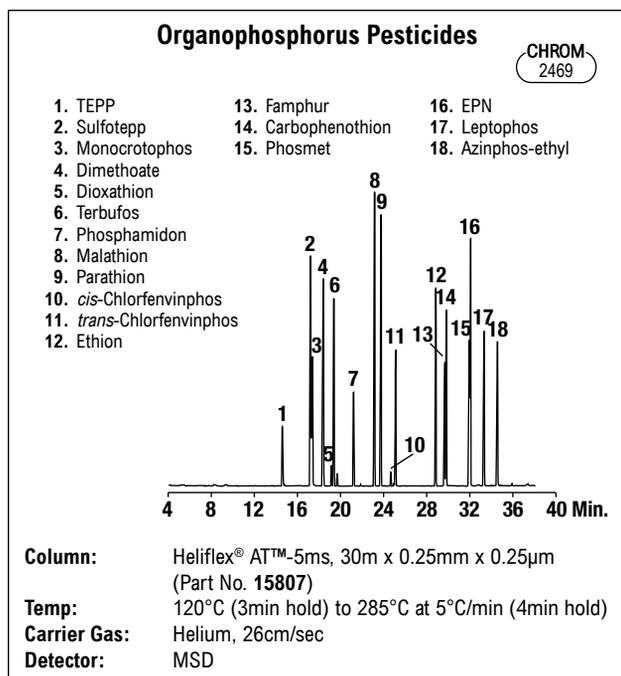
Heliflex® AT™ -5ms Specifications	
Phase:	(5% Phenyl)-95% Methoxypolysiloxane
Polarity:	Non-polar
USP Designation:	G27, G36
Ideal For:	Mass Spec Analysis—General Application

Heliflex® AT™ -5



- Excellent general purpose columns
- Similar to DB-5, Rtx®-5, SPB™-5, HP-5, ULTRA-2, BP-5, CP-Sil 8CB, 007-2, OV™-5, SE™-52, SE™-54, RSL-200, ZB-5

Heliflex® AT™ -5 Specifications	
Phase:	(5% Phenyl)-95% Methylpolysiloxane
Polarity:	Non-polar
Max. Temp.:	380/400°C
USP Designation:	G27, G36
Ideal For:	General Applications



Heliflex® AT™ -5ms Capillary Columns				
Length	i.d.	Film	Temp. Limits* min.-max.	Part No.
15m	0.25mm	0.25µm	-60-325/350°C	15801
30m	0.25mm	0.10µm	-60-325/350°C	15806
	0.25mm	0.25µm	-60-325/350°C	15807
	0.25mm	0.25µm	-60-325/350°C	15881*
	0.25mm	0.50µm	-60-325/350°C	15808
	0.25mm	0.50µm	-60-325/350°C	15889*
	0.25mm	1.00µm	-60-325/350°C	15809
	0.32mm	0.25µm	-60-325/350°C	15894
	0.32mm	0.25µm	-60-325/350°C	15883*
	0.32mm	1.00µm	-60-325/350°C	15895
60m	0.25mm	0.10µm	-60-325/350°C	15879
	0.25mm	0.25µm	-60-325/350°C	15891
	0.25mm	1.00µm	-60-325/350°C	15892
	0.32mm	0.25µm	-60-325/350°C	15896

*Isothermal/Temp. program.

Heliflex® AT™ -5 Capillary Columns				
Length	i.d.	Film	Temp. Limits min.-max.	Part No.
10m	0.53mm	2.65µm	-60-300°C	16853
15m	0.25mm	0.25µm	-60-350°C	13758
	0.25mm	1.00µm	-60-350°C	13706
	0.32mm	0.25µm	-60-350°C	13887
	0.32mm	1.00µm	-60-350°C	13710
	0.53mm	1.20µm	-60-350°C	955115
	0.53mm	1.50µm	-60-330°C	13906
25m	0.25mm	0.20µm	-60-350°C	952525
30m	0.25mm	0.10µm	-60-350°C	13707
	0.25mm	0.25µm	-60-350°C	13656
	0.25mm	0.50µm	-60-330°C	13309
	0.25mm	1.00µm	-60-350°C	13657
	0.32mm	0.25µm	-60-350°C	13658
	0.32mm	1.00µm	-60-350°C	13659
	0.53mm	0.50µm	-60-300°C	14045
	0.53mm	1.00µm	-60-350°C	13798
	0.53mm	1.20µm	-60-350°C	955130
	0.53mm	1.50µm	-60-330°C	13909
	0.53mm	2.65µm	-60-300°C	16857
	0.53mm	5.00µm	-60-300°C	16859
60m	0.25mm	0.25µm	-60-350°C	13676
	0.32mm	0.25µm	-60-350°C	13678
	0.32mm	1.00µm	-60-350°C	13679
	0.53mm	1.00µm	-60-350°C	14076
	0.53mm	1.20µm	-60-350°C	13820
	0.53mm	5.00µm	-60-300°C	13829
100m	0.32mm	0.25µm	-60-350°C	14011

Heliflex® AT™ -20



- Unique polarity between non-polar and mid-range
- Similar to 007-7, Rtx®-20, SPB™-20, VOCOL™, PE-7

Heliflex® AT™ -20 Specifications	
Phase:	(20% Phenyl)-80% Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Designation:	G28, G32
Ideal For:	Volatile Compounds and Solvents

Heliflex® AT™ -20 Capillary Columns				
Length	i.d.	Film	Temp. Limits min.-max.	Part No.
15m	0.25mm	0.25µm	-20-320°C	13838
30m	0.25mm	0.25µm	-20-320°C	13857
	0.53mm	1.00µm	-20-300°C	13882
	0.53mm	1.20µm	-20-300°C	13932

Econo-Cap™ EC™ -5

- Batch tested to dramatically reduce price



Econo-Cap™ EC™ -5 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.53mm	1.20µm	-60–350°C	19645
30m	0.25mm	0.25µm	-60–350°C	19647
	0.32mm	0.25µm	-60–350°C	19646
	0.53mm	1.00µm	-60–350°C	19671
	0.53mm	1.20µm	-60–350°C	19657



Econo-Cap™ EC™ -5 Capillary Columns, Six Pack

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	-60–350°C	196476
	0.32mm	0.25µm	-60–350°C	196466
	0.53mm	1.20µm	-60–350°C	196576

Heliflex® AT™ -35ms



- Guaranteed low-bleed
- Specifically designed for mass spec analysis
- Similar to DB-35ms, Rtx®-35, SPB™-35, SUP-HERB™, MDN-35, BPX™-35

Heliflex® AT™ -35ms Specifications	
Phase:	(35% Phenyl)-65% Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Designation:	G42
Ideal For:	Pesticides, Herbicides, Drugs, Aromatics

Heliflex® AT™ -35



- Ideal column for conformational analysis
- Similar to DB-35, DB-35ms, Rtx®-35, BPX™-35, SPB™-35, SPB™-608, HP-35, 007-11, OV™-11, RSL-300, PE-35, SUP-HERB™, ZB-35

Heliflex® AT™ -35 Specifications	
Phase:	(35% Phenyl)-65% Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Designation:	G42
Ideal For:	Pesticides, Herbicides, Drugs, Aromatics

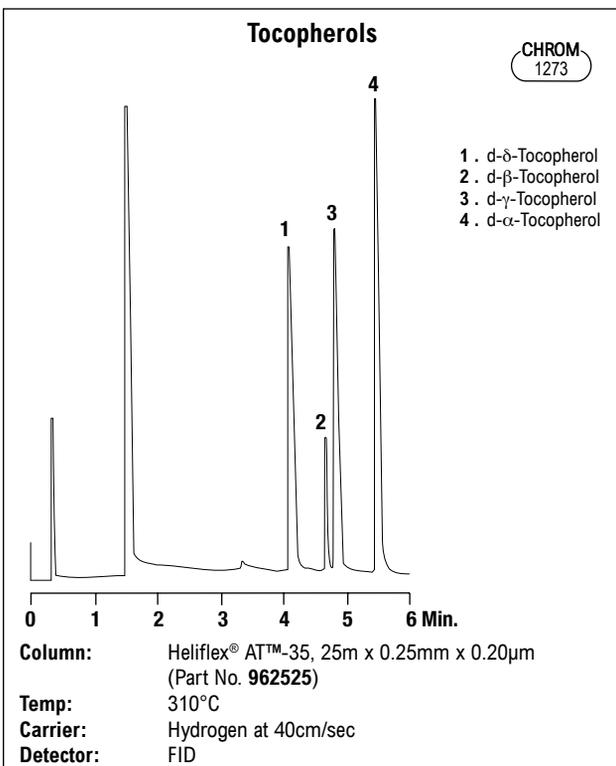
Heliflex® AT™ -35ms Capillary Column

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	-40–340°C	12589
60m	0.25mm	0.25µm	-40–340°C	12590

Heliflex® AT™ -35 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
10m	0.53mm	1.20µm	-20–300°C	965110
	0.53mm	2.65µm	-20–280°C	16877
15m	0.53mm	1.20µm	-20–300°C	965115
25m	0.53mm	1.20µm	-20–300°C	965125
30m	0.25mm	0.25µm	-20–320°C	13642
	0.25mm	1.00µm	-20–300°C	13796
	0.32mm	0.25µm	-20–320°C	13644
	0.32mm	0.50µm	-20–320°C	13645
	0.53mm	1.00µm	-20–300°C	14001
	0.53mm	1.20µm	-20–300°C	965130
60m	0.53mm	2.65µm	-20–280°C	16878
	0.25mm	0.25µm	-20–320°C	13682
	0.53mm	1.00µm	-20–320°C	14070

gc columns | capillary



more info

For more Capillary GC Applications, See the GC Applications Section pages 462–493.

Heliflex® AT™-50



- General purpose column
- Similar to DB-17, DB-17ht, Rtx®-50, BPX™-50, SPB™-50, SP-2250, HP-50+, HP-17, 007-17, OV™-17, CP-Sil 24CB, PE-17, ZB-50

Heliflex® AT™-50 Specifications

Phase:	(50% Phenyl)-Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Code:	G3
Ideal For:	Pesticides, Herbicides, Phthalate Esters, Free Phenols, and Basic Drugs

Heliflex® AT™-50 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.25mm	0.25µm	40–325°C	13837
	0.53mm	1.00µm	40–280°C	13876
30m	0.25mm	0.25µm	40–325°C	13839
	0.32mm	0.25µm	40–325°C	13858
	0.53mm	0.50µm	40–300°C	13991
	0.53mm	1.00µm	40–280°C	13878

related product**Stainless steel tubing**

We offer a full selection of lengths, IDs, and coating types to meet all of your GC tubing needs. See pages 386, 388–389.



5096

related product**GC fittings**

For a full selection of stainless steel GC fittings, reducing unions, and other connectors, see pages 282–285.



5130

related product**Vials**

We have one of the largest selections of vials for all types of chromatography, including headspace vials, autosampler vials, and much more. See pages 348–378.



4715

Heliflex® AT™-1301



- Unique polarity makes it ideal for a range of applications
- Similar to BP624, DB-1301, Rtx®-1301, Rtx®-624, HP-1301, HP-624, DB-624, 007-624, 007-1301, SPB™-1301, SPB™-624, ZB-624

Heliflex® AT™-1301 Specifications

Phase:	(6% Cyanopropylphenyl)-Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Code:	G43
Ideal For:	Volatile Organics, Pharmaceuticals, and EPA Method 612

Heliflex® AT™-1301 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.53mm	1.00µm	-20–260°C	13970
	0.53mm	3.00µm	-20–260°C	15562

more info

For Capillary GC Applications, see the GC Applications Section, pages 462–493.

technical assistance

Contact Tech Support: Phone: 1.800.255.8324 (North America)
Email: contact.alltech@grace.com
Online: www.discoverysciences.com

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Heliflex® AT™ -210



- Similar to DB- 210, Rtx®-200, OV™- 202, OV™-210, OV™-215, QF-1, SP-2401, RSL-400

Heliflex® AT™ -210 Specifications	
Phase:	Trifluoropropyl Methylpolysiloxane
Polarity:	Polar
USP Code:	G6
Ideal For:	Ketones, Aldehydes, Silanes, Glycols, Nitro Aromatics, Herbicides, and Method 8140 and 609

Heliflex® AT™ -210 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.53mm	1.00µm	45–240°C	13127
	0.53mm	1.20µm	45–240°C	985115
30m	0.53mm	1.00µm	45–240°C	13136
	0.53mm	1.20µm	45–240°C	985130

Heliflex® AT™ -1701



- Similar to DB-1701, OV™-1701, SPB™-1701, Rtx®-1701, 007-1701, PAS-1701, CP-Sil 19CB, HP-1701, BP-10, ZB-1701

Heliflex® AT™ -1701 Specifications	
Phase:	(14% Cyanopropylphenyl)-86% Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Code:	n/a
Ideal For:	Pesticides, PCB's, Drugs, Herbicides, and TMS Sugars

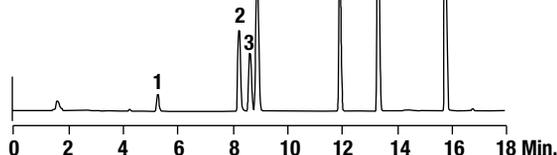
Heliflex® AT™ -1701 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.25mm	0.25µm	-20–280°C	13881
	0.32mm	0.25µm	-20–280°C	13762
30m	0.25mm	0.25µm	-20–280°C	13686
	0.25mm	1.00µm	-20–280°C	13687
	0.32mm	0.25µm	-20–280°C	13690
	0.32mm	1.00µm	-20–280°C	13691
	0.53mm	1.00µm	-20–280°C	13795
60m	0.53mm	1.20µm	-20–280°C	13830
	0.25mm	0.25µm	-20–280°C	13688
	0.25mm	1.00µm	-20–280°C	13689
	0.32mm	0.25µm	-20–280°C	13692
	0.32mm	1.00µm	-20–280°C	13693
	0.53mm	1.00µm	-20–280°C	14131

EPA Method 552.1: Haloacetic Acids

CHROM
2105

1. Monochloroacetic Acid
2. Monobromoacetic Acid
3. Dalapon
4. Dichloroacetic Acid
5. Trichloroacetic Acid
6. Bromochloroacetic Acid
7. Dibromoacetic Acid



Column: Heliflex® AT™-1701, 30m x 0.32mm x 0.25µm (Part No. **13690**)
Temp: 50°C (10min hold) to 120°C at 10°C/min
Carrier Gas: Helium at 35cm/sec
Detector: ECD

Heliflex® AT™ -WAXms



- Designed to provide low MS bleed
- Similar to DB-WAX, Rtx®-WAX, Supelcowax™-10

Heliflex® AT™ -WAXms Specifications

Phase:	100% Polyethylene Glycol
Polarity:	Polar
USP Code:	G14, G15, G16, G39
Ideal For:	Mass Spec Analysis

Heliflex® AT™ -WAXms Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	40–260°C	12604
	0.32mm	0.25µm	40–260°C	12607
60m	0.25mm	0.25µm	40–260°C	12605

Heliflex® AT™ -WAX



- Similar to DB-WAX, DB-WAXetr, Rtx®-WAX, Stabilwax®, Carbowax® 20M, Supelcowax™-10, Innowax™, HP-20M, HP-Wax, BP-20, CP-Wax 52-CB, 007-CW, Superox® II, OmegaWAX™, ZB-WAX

Heliflex® AT™ -WAX Specifications

Phase:	100% Polyethylene Glycol
Polarity:	Polar
USP Code:	G14, G15, G16, G39
Ideal For:	FAMES, Polar Solvents, BTEX, Flavor and Fragrances, Glycols, Alcohols, and Aromatics

Heliflex® AT™ -WAX Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
10m	0.53mm	1.20µm	40–260°C	9951102
15m	0.25mm	0.50µm	40–260°C	137302
	0.32mm	0.50µm	40–260°C	137352
15m	0.32mm	1.00µm	40–260°C	137362
	0.53mm	0.50µm	40–260°C	14109
	0.53mm	1.00µm	40–260°C	13904
25m	0.53mm	1.20µm	40–260°C	9951152
	0.25mm	0.20µm	40–280°C	9925252
	0.32mm	0.30µm	40–280°C	9932252
30m	0.53mm	1.20µm	40–260°C	9951252
	0.25mm	0.20µm	40–280°C	9925302
	0.25mm	0.25µm	40–280°C	136462
30m	0.25mm	0.50µm	40–260°C	136472
	0.32mm	0.25µm	40–280°C	136482
	0.32mm	0.30µm	40–280°C	9932302
	0.32mm	0.50µm	40–260°C	136522
	0.32mm	1.00µm	40–260°C	137382
	0.53mm	0.50µm	40–260°C	14111
	0.53mm	1.00µm	40–260°C	13907
50m	0.53mm	1.20µm	40–260°C	9951302
	0.32mm	0.30µm	40–280°C	9932502
60m	0.53mm	1.20µm	40–260°C	13946
	0.25mm	0.20µm	40–280°C	9925602
	0.25mm	0.25µm	40–280°C	136942
	0.32mm	0.25µm	40–280°C	136962
	0.32mm	0.30µm	40–280°C	9932602
	0.32mm	0.50µm	40–260°C	136972
	0.53mm	1.00µm	40–260°C	13929
60m	0.53mm	1.20µm	40–260°C	13850

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Econo-Cap™ EC™ -WAX

- Batch tested to dramatically reduce price
- For phase specifications, see Heliflex® AT™ version



Econo-Cap™ EC™-WAX Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.53mm	1.20µm	40–260°C	19653
30m	0.25mm	0.25µm	40–280°C	19655
	0.32mm	0.25µm	40–280°C	19654
	0.53mm	1.20µm	40–260°C	19659

Econo-Cap™ EC™-WAX Six-Pack Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	40–260°C	196556
	0.32mm	0.25µm	40–260°C	196546
	0.53mm	1.20µm	40–260°C	196596



more info

For more information on the Econo-Cap™ Capillary Line, refer to page 213.

Heliflex® AT™ -AquaWax

- Designed and tested for aqueous injections
- Similar to DB-Wax, DB-Waxer, Rtx®-WAX, Stabilwax®, HP-Wax, HP-20M, HP-Innowax, ZB-Wax, and Supelcowax™-10



Heliflex® AT™-AquaWax Specifications

Phase: 100% Polyethylene Glycol
Polarity: Polar
USP Code: N/A
Ideal For: Food and Beverage Analysis

Heliflex® AT™-AquaWax Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	40–260°C	12437
	0.32mm	0.25µm	40–260°C	12439
60m	0.25mm	0.25µm	40–260°C	12447
	0.32mm	0.25µm	40–260°C	12449

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Heliflex® AT™ -AquaWax-DA

- Designed and tested for aqueous injections
- Eliminates the need for derivatization of acidic organic compounds
- Similar to DB-FFAP, Stabilwax®, HP-FFAP-DA, ZB-FFAP, SPB™-1000, and Nukol™



Heliflex® AT™-AquaWax-DA Specifications

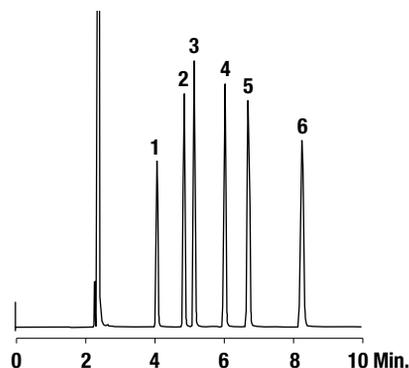
Phase: 100% Polyethylene Glycol—Nitroterephthal Acid Modified
Polarity: Polar
USP Code: N/A
Ideal For: Analysis of Acidic Organic Compounds and Free Fatty Acids

Heliflex® AT™-AquaWax-DA Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	40–250°C	14537
	0.32mm	0.25µm	40–250°C	14539
	0.53mm	1.00µm	40–250°C	14543
60m	0.25mm	0.25µm	40–250°C	14547

Free Fatty Acids

CHROM
2528



1. Propionic Acid
2. Butyric Acid
3. Valeric Acid
4. Caproic Acid
5. Heptanoic Acid
6. Caprylic Acid

Column: Heliflex® AT™-AquaWax-DA, 30m x 0.25mm x 0.25µm (Part No. 14537)
Temp: 180°C
Carrier Gas: Helium at 22cm/sec
Detector: FID

more info

For Capillary GC Applications, see the GC Applications Section, pages 462–493.

Heliflex® AT™ -1000



- Similar to DB™-FFAP, Stabilwax®-DA, SPB™-1000, Nukol™, HP-FFAP, BP-21, CP-Wax-58-CB, 007-FFAP, OV™-351, FFAP, Superox®-FA, ZB-FFAP

Heliflex® AT™-1000 Specifications

Phase:	100% Polyethylene Glycol—Acid Modified
Polarity:	High Polarity
USP Code:	G25, G35
Ideal For:	Free Fatty Acids

Heliflex® AT™-1000 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
10m	0.53mm	1.20µm	40–250°C	975110
15m	0.53mm	1.00µm	40–250°C	13873
	0.53mm	1.20µm	40–250°C	975115
25m	0.25mm	0.20µm	40–250°C	972525
	0.32mm	0.30µm	40–250°C	973225
30m	0.25mm	0.25µm	40–250°C	13783
	0.32mm	0.25µm	40–250°C	13785
	0.32mm	0.30µm	40–250°C	973230
	0.53mm	1.00µm	40–250°C	13877
	0.53mm	1.20µm	40–250°C	975130
50m	0.53mm	2.00µm	40–250°C	13017
	0.25mm	0.20µm	40–250°C	972550
	0.32mm	0.30µm	40–250°C	973250
60m	0.25mm	0.25µm	40–250°C	13784
	0.32mm	0.25µm	40–250°C	13786
	0.32mm	0.30µm	40–250°C	973260
	0.32mm	1.00µm	40–250°C	13276
	0.53mm	1.00µm	40–250°C	13879

Heliflex® AT™ -FAME

- Similar to FAMEWAX™ and OmegaWAX™

Heliflex® AT™-FAME Specifications

Phase:	Stable Bonded Polyethylene Glycol
Polarity:	High Polarity
USP Code:	G25, G35
Ideal For:	Fatty Acid Methyl Esters

Heliflex® AT™-FAME Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	40–280°C	12436
	0.32mm	0.25µm	40–280°C	12438

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Econo-Cap™ EC™ -1000



- Batch tested to dramatically reduce price
- For phase specifications, see Heliflex® AT™ version

Econo-Cap™ EC™-1000 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.53mm	1.20µm	40–250°C	19684
30m	0.25mm	0.25µm	40–250°C	19686
	0.32mm	0.25µm	40–250°C	19685
	0.53mm	1.20µm	40–250°C	19688

Econo-Cap™ EC™-1000 Six-Pack Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.32mm	0.25µm	40–250°C	196856
	0.53mm	1.20µm	40–250°C	196886



Heliflex® AT™-624



- Specially tested for EPA Method 624
- Similar to DB™-1301, Rtx®-1301, Rtx®-624, HP-1301, HP-624, DB™-624, 007™-624, 007™-1301, SPB™-1301, SPB™-624, ZB-624

Heliflex® AT™-624 Specifications

Phase:	6% Cyanopropylphenyl-94% Methylpolysiloxane
Polarity:	Intermediate Polarity
USP Code:	G43
Ideal For:	EPA Methods 524, 601, 602, 624, 8240 and 8260, and Solvent Analysis

Heliflex® AT™-624 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	1.40µm	-20–260°C	13754
	0.32mm	1.80µm	-20–260°C	13756
	0.32mm	3.00µm	-20–260°C	13780
	0.53mm	3.00µm	-20–260°C	16889
60m	0.25mm	1.40µm	-20–260°C	13503
	0.32mm	1.80µm	-20–260°C	13799
	0.53mm	3.00µm	-20–260°C	13800
75m	0.53mm	3.00µm	-20–260°C	13937

Heliflex® AT™-225



- Similar to DB™-225, HP-225, Rtx®-225, OV™-225, RSL-500, 007-225, CP-Sil 43CB, BP-225, PE-225

Heliflex® AT™-225 Specifications

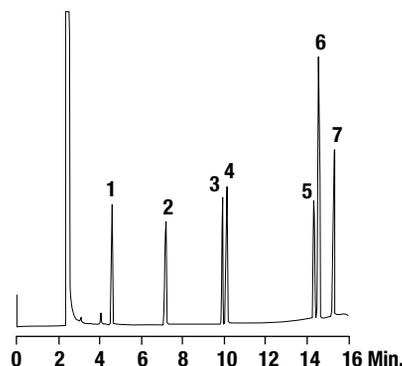
Phase:	(50% Cyanopropylphenyl)-50% Methylpolysiloxane
Polarity:	Mid to High Polarity
USP Code:	G19
Ideal For:	Carbohydrates and Solvents

Heliflex® AT™-225 Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
15m	0.25mm	0.25µm	40–240°C	13883
25m	0.25mm	0.20µm	40–240°C	912525
30m	0.25mm	0.25µm	40–240°C	13773
	0.32mm	0.25µm	40–240°C	13775
	0.32mm	0.30µm	40–240°C	913230
	0.53mm	1.20µm	40–220°C	915130

EPA Method 602—Purgeable Aromatics

CHROM
1233



1. Benzene
2. Toluene
3. Chlorobenzene
4. Ethylbenzene
5. 1,3-Dichlorobenzene
6. 1,4-Dichlorobenzene
7. 1,2-Dichlorobenzene

Column: Heliflex® AT™-624, 30m x 0.32mm x 1.80µm (Part No. **13756**)
Temp: 90°C (7min hold) to 180°C at 10°C/min
Carrier Gas: Helium at 1.1mL/min
Detector: FID



related products

Parker Balston® FID gas station

The Parker Balston® FID gas station combines Parker's zero air and hydrogen generation technologies into a single unit, eliminating the inconveniences and cost of hydrogen and gas cylinders. See page 208.

technical assistance

Contact Tech Support: Phone: 1.800.255.8324 (North America)
 Email: contact.alltech@grace.com
 Online: www.discoverysciences.com

more applications

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Heliflex® AT™-Silar-90

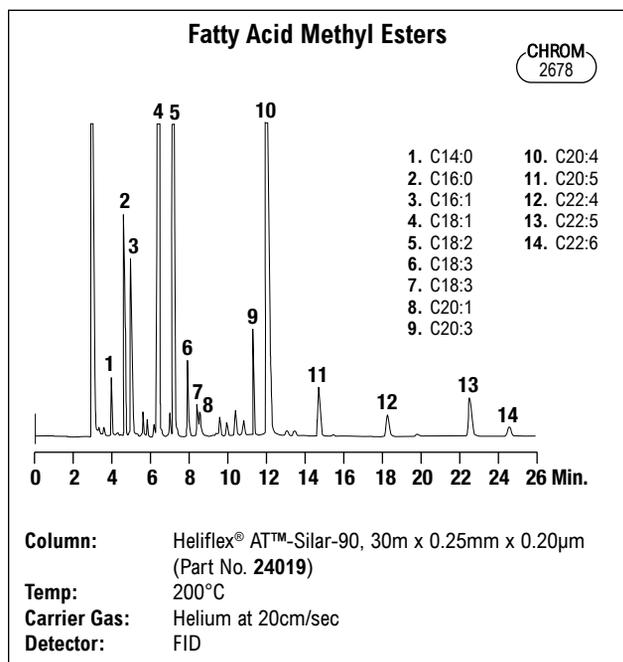


- Designed and tested for FAME
- Similar to DB™-23, CP-Sil 84, Rtx®-2330, SP-2330

Heliflex® AT™-Silar-90 Specifications	
Phase:	Poly (90% bis Cyanopropyl)-10% Cyanopropylphenyl Siloxane
Polarity:	High Polarity
USP Code:	G8
Ideal For:	Analysis of FAMES

Heliflex® AT™-Silar-90 Capillary Columns

Length	i.d.	Film	Temp. Limits min.-max.	Part No.
15m	0.25mm	0.20µm	0–250°C	12627
30m	0.25mm	0.20µm	0–250°C	12628
	0.32mm	0.20µm	0–250°C	12630



tech tip

Tips for Heliflex® AT™-Silar-90 and Silar-100

Silar-90 and Silar-100 are more susceptible to damage by oxygen, moisture, and HCL than other silicone phases. Avoid solvents such as water and methanol when using on-column injection techniques. Columns should not be rinsed.

Heliflex® AT™-Silar-100

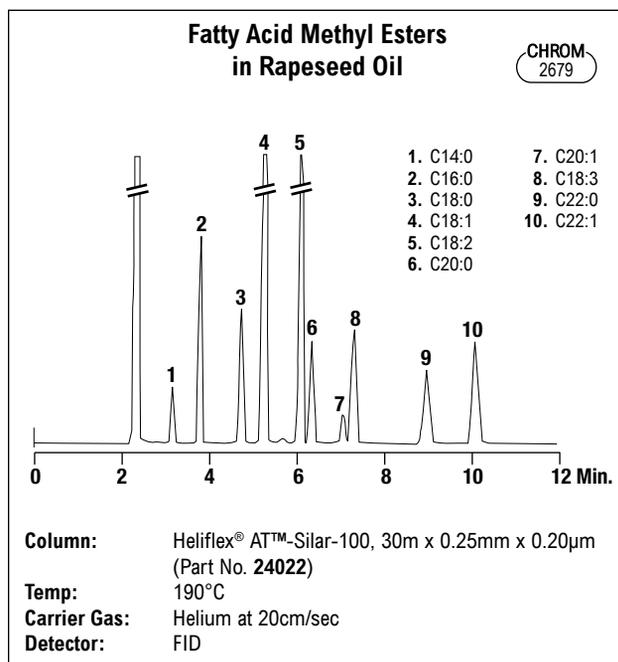


- Ideal for high and low temperature separation of samples containing geometric isomers of FAMES
- Similar to CO-Sil 88, Rtx®-2330, SP-2340

Heliflex® AT™-Silar-100 Specifications	
Phase:	Poly bis Cyanopropyl
Polarity:	High Polarity Available
USP Code:	G8
Ideal For:	<i>cis/trans</i> Isomers of FAMES, Dioxins, and Furans

Heliflex® AT™-Silar-100 Capillary Columns

Length	i.d.	Film	Temp. Limits min.-max.	Part No.
15m	0.25mm	0.20µm	0–250°C	12631
30m	0.25mm	0.20µm	0–250°C	12632
	0.32mm	0.20µm	0–250°C	12634



more info

For Capillary GC Applications, see the GC Applications Section, pages 462–493.

gas chromatography

Heliflex® AT™-Amino Acid

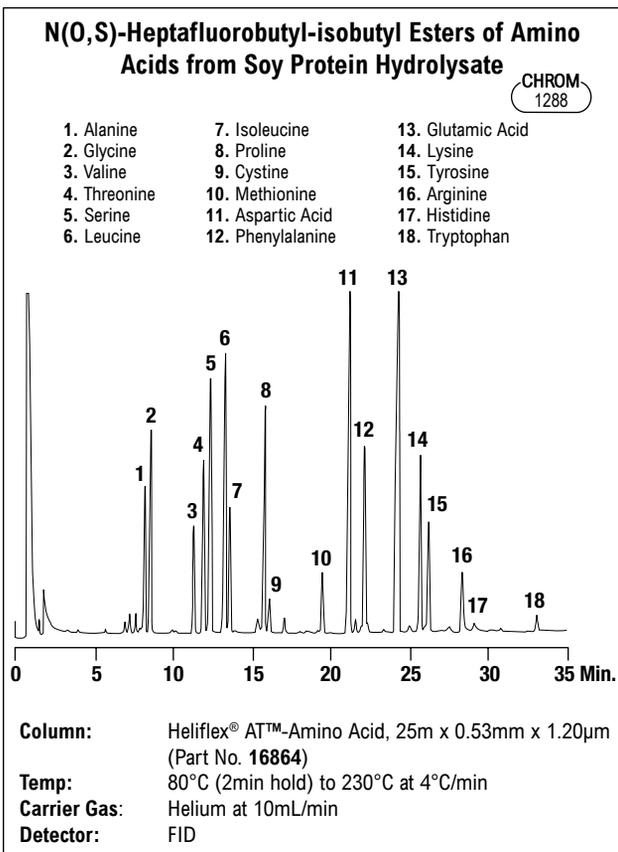


- Separates all 20 essential amino acids

Heliflex® AT™-Amino Acid Specifications	
Phase:	Proprietary
Polarity:	Intermediate
USP Code:	n/a
Ideal For:	Amino Acids

Heliflex® AT™-Amino Acid Capillary Column				
Length	i.d.	Film	Temp. Limits min.–max.	Part No.
25m	0.53mm	1.20µm	-20–350°C	16864

gc columns | capillary



more info

For Capillary GC Applications, see the GC Applications Section, pages 462–493.

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Heliflex® AT™ -502.2

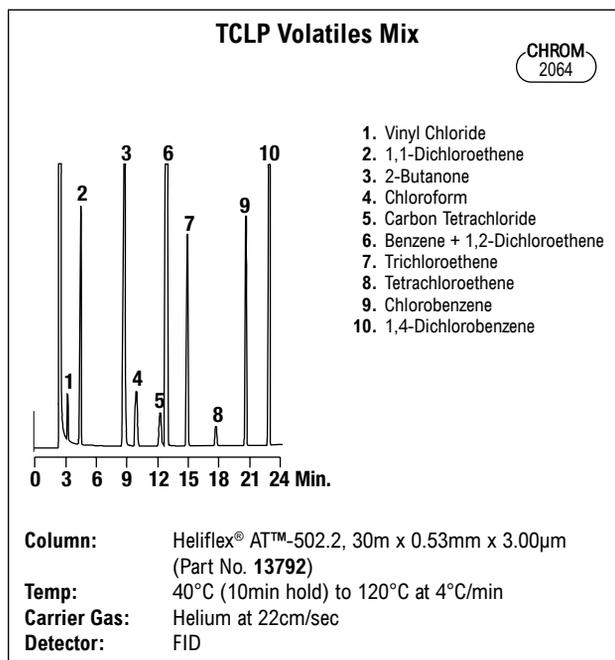


- Separates early eluting gases at above ambient temperature
- Useful for volatile organics analysis, including EPA Methods 502.2, 524.2, 8260

Heliflex® AT™-502.2 Specifications	
Phase:	Proprietary
Polarity:	Intermediate
USP Code:	n/a
Ideal For:	Volatile Organics and EPA Methods 502.2, 524.2, and 8260

Heliflex® AT™-502.2 Capillary Columns

Length	i.d.	Film	Temp. Limit max.	Part No.
60m	0.25mm	1.40µm	270°C	13788
	0.32mm	1.80µm	270°C	13790
	0.53mm	3.00µm	270°C	13793
105m	0.32mm	1.80µm	270°C	13791
	0.53mm	3.00µm	270°C	13794



more info

For Capillary GC Applications, see the GC Applications Section, pages 462–493.

related products

Need sample prep for your pesticide analysis?

Florisil®-PR is pretested specifically chlorinated pesticides, see page 309.



Heliflex® AT™ -Sulfur



- Designed for the analysis of volatile sulfur-containing compounds in petroleum distillates

Heliflex® AT™ -Sulfur Specifications

Phase:	100% Methylpolysiloxane
Polarity:	Non-Polar
USP Code:	n/a
Ideal For:	Volatile Sulfur Compounds

Heliflex® AT™ -Sulfur Capillary Columns

Length	i.d.	Film	Temp. Limit min.–max.	Part No.
30m	0.32mm	4.00µm	-20–350°C	14029

Heliflex® AT™ -3710



- For boiling range of gasoline samples

Heliflex® AT™ -3710 Specifications

Phase:	100% Methylpolysiloxane
Polarity:	Non-Polar
USP Code:	n/a
Ideal For:	Boiling Point of Gasoline

Heliflex® AT™ -3710 Capillary Column

Length	i.d.	Film	Temp. Limit max.	Part No.
15m	0.53mm	5.00µm	300°C	13949

Heliflex® AT™ -Petro



- For high resolution of complex hydrocarbon mixtures

Heliflex® AT™ -Petro Specifications

Phase:	100% Methylpolysiloxane
Polarity:	Non-Polar
USP Code:	n/a
Ideal For:	hydrocarbon Mixtures

Heliflex® AT™ -Petro Capillary Column

Length	i.d.	Film	Temp. Limit max.	Part No.
100m	0.25mm	0.50µm	350°C	13948

**more info**

For more information about Petrochemical analysis, request brochure #478.

more info

For Capillary GC Applications, see the GC Applications Section, pages 462–493.

more applications

To view our complete searchable chromatogram database visit www.discoverysciences.com/chromdb/



Alltech Column Guide to EPA Methods

Alltech Guide to Capillary Columns for Environmental Analysis

Method Description and Recommended Columns	Comments	Part No.
<i>501.3—Trihalomethanes in Drinking Water</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm		16889
<i>502.1—Volatile Halogenated Organics by Purge and Trap GC/ELCD</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm	Subambient	16889
Heliflex® AT™-624, 60m x 0.53mm x 3.00µm	Ambient	13800
<i>502.2—Volatile Organics in Water by Purge and Trap GC/PID/ELCD</i>		
Heliflex® AT™-502.2, 105m x 0.53mm x 3.00µm		13794
Heliflex® AT™-624, 60m x 0.53mm x 3.00µm		13800
<i>504—DBE and DBCP by Microextraction GC/ECD</i>		
Econo-Cap™ EC™-1, 30m x 0.32mm x 1.00µm	(Inexpensive, Batch QC'ed Column)	19660
<i>505—Organohalide Pesticides and PCBs by Microextraction and GC/ECD</i>		
Heliflex® AT™-1, 30m x 0.32mm x 1.00µm	Primary Column	13641
<i>506—Phthalate and Adipate Esters in Water (GC/PID)</i>		
Heliflex® AT™-1, 30m x 0.32mm x 0.25µm		13640
Heliflex® AT™-5, 30m x 0.32mm x 0.25µm		13658
<i>507—Nitrogen and Phosphorus Containing Pesticides by GC/NPD</i>		
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm	Primary Column	13656
Econo-Cap™ EC™-5, 30m x 0.25mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19647
Heliflex® AT™-1701, 30m x 0.25mm x 0.25µm	Confirmation Column	13686
<i>508—Chlorinated Pesticides by GC/ECD</i>		
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm	Primary Column	13656
Econo-Cap™ EC™-5, 30m x 0.25mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19647
Heliflex® AT™-1701, 30m x 0.25mm x 0.25µm	Alternate Column	13686
<i>515.1—Chlorinated Acids by GC/ECD</i>		
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm	Primary Column	13656
Econo-Cap™ EC™-5 Econo-Cap, 30m x 0.25mm x 0.25µm	(Inexpensive, batch QC'ed column)	19647
Heliflex® AT™-1701, 30m x 0.25mm x 0.25µm	Confirmation Column	13686
<i>524.2—Purgeables by Purge and Trap GC/MS</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm	Subambient (10°C)	16889
Heliflex® AT™-624, 60m x 0.53mm x 3.00µm	Ambient	13800
Heliflex® AT™-5, 30m x 0.32mm x 1.00µm	Subambient, Cryofocusing	13659
Heliflex® AT™-5, 30m x 0.25mm x 1.00µm	Subambient, Cryofocusing	13657
<i>525—Organic Compounds in Water by Liquid-Solid Extraction and Capillary GC/MS</i>		
Heliflex® AT™-5ms, 30m x 0.32mm x 0.25µm		15894
Heliflex® AT™-5ms, 30m x 0.25mm x 0.25µm		15807
<i>548—Endothall in Drinking Water</i>		
Heliflex® AT™-1, 30m x 0.25mm x 0.25µm		13638
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm		13656
<i>551—Chlorination Disinfection By-products and Chlorinated Solvents in Drinking Water</i>		
Heliflex® AT™-1, 30m x 0.32mm x 1.00µm		13641
Econo-Cap™ EC™-1, 30m x 0.32mm x 1.00µm	(Inexpensive, Batch QC'ed Column)	19660
<i>552.1—Haloacetic Acids in Drinking Water</i>		
Heliflex® AT™-1701, 30m x 0.32mm x 0.25µm		13690

Alltech Column Guide to EPA Methods (continued)

Alltech Guide to Capillary Columns for Environmental Analysis (continued)

Method Description and Recommended Columns	Comments	Part No.
<i>601—Purgeable Halocarbons by Purge and Trap ELCD</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm	Subambient	16889
Heliflex® AT™-624, 60m x 0.53mm x 3.00µm	Ambient	13800
<i>602—Purgeable Aromatics by Purge and Trap GC/PID</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm		16889
Econo-Cap™ EC™-WAX, 30m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19659
<i>603—Acrolein and Acrylonitrile by GC/FID</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm		16889
<i>604—Phenols by GC/FID and GC/ECD</i>		
Heliflex® AT™-5, 30m x 0.53mm x 1.20µm		955130
Econo-Cap™ EC™-5, 30m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19657
Heliflex® AT™-5, 30m x 0.32mm x 0.25µm		13658
Econo-Cap™ EC™-5, 30m x 0.32mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19646
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm		13656
Econo-Cap™ EC™-5, 30m x 0.25mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19647
<i>606—Phthalate Esters by GC/ECD</i>		
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm		955115
Econo-Cap™ EC™-5, 15m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19645
<i>607—Nitrosamines</i>		
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm		955115
Econo-Cap™ EC™-5, 15m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19645
<i>609—Nitroaromatics and Isophorone by GC/FID and GC/ECD</i>		
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm	(Capillary GC)	955115
<i>610—Polynuclear Aromatic Hydrocarbons by GC/FID</i>		
Heliflex® AT™-5, 30m x 0.53mm x 1.20µm		955130
Econo-Cap™ EC™-5, 30m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19657
Heliflex® AT™-5, 30m x 0.32mm x 0.25µm		13658
<i>610—Polynuclear Aromatic Hydrocarbons by HPLC and GC/FID</i>		
Heliflex® AT™-5, 30m x 0.32mm x 0.25µm		13658
Econo-Cap™ EC™-5, 30m x 0.32mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19646
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm		13656
Econo-Cap™ EC™-5, 30m x 0.25mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19647
<i>611—Haloethers by GC/HSD</i>		
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm		955115
Econo-Cap™ EC™-5, 15m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19645
<i>612—Chlorinated Hydrocarbons by GC/ECD</i>		
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm		955115
Econo-Cap™ EC™-5, 15m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19645
<i>615—Chlorinated Herbicides by GC/ECD/ELCD</i>		
Heliflex® AT™-1, 30m x 0.32mm x 0.25µm		13640
Econo-Cap™ EC™-1, 30m x 0.32mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19651
<i>619—Triazine Herbicides</i>		
Heliflex® AT™-50, 30m x 0.53mm x 1.00µm		13878
<i>624—Purgeables by Purge and Trap GC/MS</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm	Subambient (10°C)	16889
Heliflex® AT™-624, 60m x 0.53mm x 3.00µm	Ambient	13800
Heliflex® AT™-5, 30m x 0.32mm x 1.00µm	Subambient, Cryofocusing	13659
Heliflex® AT™-5, 30m x 0.25mm x 1.00µm	Subambient, Cryofocusing	13657
<i>625—Base/Neutral and Acids by GC/MS</i>		
	See Method 8270	—
<i>680—Pesticides and PCBs in Water and Soil/Sediment by GC/MS</i>		
Heliflex® AT™-5ms, 30m x 0.32mm x 0.25µm		15894
<i>8011- EDB and DBCP by Microextraction Using GC</i>		
Heliflex® AT™-1, 30m x 0.32mm x 0.25µm		13640

Alltech Column Guide to EPA Methods (continued)

Alltech Guide to Capillary Columns for Environmental Analysis (continued)

Method Description and Recommended Columns	Comments	Part No.
<i>8015—Nonhalogenated Volatile Organics</i>		
Heliflex® AT™-WAX, 30m x 0.53mm x 1.00µm		13907
Heliflex® AT™-5, 30m x 0.53mm x 1.50µm		13909
<i>8032—Acrylamide by GC/ECD</i>		
Heliflex® AT™-1000, 15m x 0.53mm x 1.20µm		975115
<i>8033—Acetonitrile by GC/NPD</i>		
Heliflex® AT™-WAX, 15m x 0.53mm x 1.00µm		13904
<i>8041—Phenols by GC/FID/(ECD)</i>		
Heliflex® AT™-5, 30m x 0.53mm x 1.50µm		13909
Heliflex® AT™-1701, 30m x 0.53mm x 1.00µm		13795
<i>8070—Nitrosamines</i>		
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm		955115
Econo-Cap™ EC™-5, 15m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19645
<i>8081—Organochlorine Pesticides by GC/ECD</i>		
Heliflex® AT™-5, 30m x 0.25mm x 1.00µm		13657
Heliflex® AT™-35, 30m x 0.25mm x 1.00µm		13796
Heliflex® AT™-1701, 30m x 0.53mm x 1.00µm		13795
Heliflex® AT™-5, 30m x 0.53mm x 1.50µm		13909
<i>8082—Polychlorinated Biphenyls (PCBs) by GC/ECD or GC/ELCD</i>		
Heliflex® AT™-5, 30m x 0.25mm x 1.00µm		13657
Heliflex® AT™-35, 30m x 0.25mm x 1.00µm		13796
Heliflex® AT™-1701, 30m x 0.53mm x 1.00µm		13795
Heliflex® AT™-5, 30m x 0.53mm x 1.50µm		13909
<i>8091—Nitroaromatics and Cyclic Ketones by GC/ECD or GC/NPD</i>		
Heliflex® AT™-5, 30m x 0.53mm x 1.50µm		13909
Heliflex® AT™-1701, 30m x 0.53mm x 1.00µm		13795
<i>8100—Polynuclear Aromatic Hydrocarbons by GC/FID</i>		
Heliflex® AT™-5, 30m x 0.53mm x 1.20µm		955130
Econo-Cap™ EC™-5, 30m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19657
Heliflex® AT™-5, 30m x 0.32mm x 0.25µm		13658
Econo-Cap™ EC™-5, 30m x 0.32mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19646
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm		13656
Econo-Cap™ EC™-5, 30m x 0.25mm x 0.25µm	(Inexpensive, Batch QC'ed Column)	19647
<i>8111—Haloethers by GC/ECD</i>		
Heliflex® AT™-5, 30m x 0.53mm x 1.50µm		13909
Heliflex® AT™-1701, 30m x 0.53mm x 1.20µm		13830
<i>8141—Organophosphorus Pesticides by GC/NPD/FPD/ELCD</i>		
Heliflex® AT™-210, 15m x 0.53mm x 1.20µm	Column 1	985115
Heliflex® AT™-5, 15m x 0.53mm x 1.20µm	Column 2	955115
Econo-Cap™ EC™-5, 15m x 0.53mm x 1.20µm	(Inexpensive, Batch QC'ed Column)	19645
<i>8151—Chlorinated Herbicides by GC/ECD Using Methylation and Pentafluorobenzoylation Derivatization</i>		
Heliflex® AT™-5, 30m x 0.25mm x 0.25µm		13656
Heliflex® AT™-5, 30m x 0.32mm x 1.00µm		13659
Heliflex® AT™-35, 30m x 0.25mm x 0.25µm		13642
Heliflex® AT™-1701, 30m x 0.25mm x 0.25µm		13686
Heliflex® AT™-1701, 30m x 0.53mm x 1.00µm		13795
<i>8260—Volatile Organics by GC/MS: Capillary Column Technique</i>		
Heliflex® AT™-624, 30m x 0.53mm x 3.00µm	Subambient (10°C)	16889
Heliflex® AT™-624, 60m x 0.53mm x 3.00µm	Ambient	13800
Heliflex® AT™-5, 30m x 0.32mm x 1.00µm	Subambient, Cryofocusing	13659
Heliflex® AT™-5, 30m x 0.25mm x 1.00µm	Subambient, Cryofocusing	13657
Heliflex® AT™-502.2, 60m x 0.53mm x 3.00µm	Ambient	13793
Heliflex® AT™-502.2, 105m x 0.53mm x 3.00µm	Ambient	13794

Astec Chiraldex® GC Capillary Columns

- Resolve aromatic and nonaromatic enantiomers
- Pure cyclodextrin derivative coating
- No racemization of chiral stationary phase at elevated temperatures

Chiraldex® capillaries are based on derivatized cyclodextrins, which are chiral in nature formed by the α -1,4 linkage of glucose units into toroidal shaped structures. The enzyme cyclodextrin glucosyl transferase (CGT) cleaves partially digested starch and links the glucose units into predominantly three forms, referred to as alpha, beta, and gamma; 6, 7, and 8 glucose units, respectively. These cyclodextrins are thermally stable, highly crystalline and virtually insoluble in most organic solvents. Using the three forms of cyclodextrin, Astec has manufactured derivatives that exhibit properties allowing them to be used as GC phases. They are:

- Permethylated Hydroxypropyl (PH)
- Dialkylated (DA)
- Trifluoroacetylated (TA)
- Propionylated (PN)
- Butyrylated (BP)
- Permethylated (PM)
- Dimethylated (DM)

The prefix A, B, G describes the cyclodextrins alpha, beta, and gamma, respectively. The suffix describes the nature of the derivatization i.e., G-TA refers to Gamma Trifluoroacetylated phase.

The most striking characteristic of these phases is that they separate nonaromatic enantiomers including saturated alcohols, amines, carboxylic acids, epoxides, diols, polyols, cyclic, bicyclic, heterocyclic compounds, lactones, amino alcohols, amino acids, haloalkanes, α -halocarboxylic esters, pyrans, and furans. Little functionality is required for chiral recognition (**Table 1**). Also, there can be reversals of elution order from one series to the next as well as from one cavity size (beta) to another (gamma). The acylating reagent also can contribute to stereo-selectivity.

technical assistance

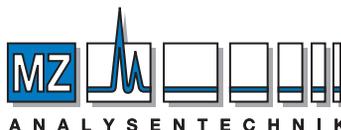
Contact Tech Support: Phone: 1.800.255.8324 (North America)

Email: contact.alltech@grace.com

Online: www.discoverysciences.com

Table 1—General Classes of Compounds Separated on Chiraldex™ Capillary Columns

Chiraldex® B-PH:	Most structural types of compounds including linear and cyclic amines and alcohols, carboxylic acids, lactones, amino alcohols, sugars, bicyclics, epoxides, haloalkanes, and more
Chiraldex® B-DA:	Nitrogen heterocyclics, heterocyclics, some bicyclics, and epoxides, lactones, aromatic amines, sugars, amino acid derivatives
Chiraldex® A-TA:	Smaller alcohols, amino alcohols, amino alkanes, and diols
Chiraldex® B-TA:	Broad range alkyl alcohols, halo acid esters, amino alkanes, halocycloalkanes, certain lactones, diols, alkyl halides, furan and pyran derivatives
Chiraldex® G-TA:	>350 pairs chiral alcohols, diols, polyols, hydrocarbons, lactones, amine alcohols, halocarboxylic acid esters, homologous series, furan and pyran derivatives, epoxides, glycidyl analogs, and haloepihydrins
Chiraldex® G-PN:	Epoxides, higher alcohols >C4, lactones
Chiraldex® G-BP:	Amino acids, certain primary amines and furans
Chiraldex® B-PM:	Acids, alcohols, barbitals, diols, epoxides, esters, hydrocarbons, ketones, lactones, and terpenes
Chiraldex® B-DM:	Selectivity similar to PM and PH, but with shorter retention times, and greater resolution. Especially applicable to aliphatic, olefinic, and aromatic enantiomers



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 Tel +49 6131 68 66 19
 Fax +49 6131 68 66 20
 e-mail: info@mz-at.de
www.mz-at.de

Astec Chiraldex® GC Capillary Columns

Chiraldex® Capillary Columns

Phase	Length	i.d.	Film	Temp. Limits*	Part No.
<i>B-PM</i>	30m	0.25mm	0.125µm	230/250°C	4711
<i>A-TA</i>	30m	0.25mm	0.125µm	180/180°C	4127
<i>B-TA</i>	30m	0.25mm	0.125µm	180/180°C	4133
<i>G-TA</i>	20m	0.25mm	0.125µm	180/180°C	4137
	30m	0.25mm	0.125µm	180/180°C	4139
	50m	0.25mm	0.125µm	180/180°C	4639
<i>B-PH</i>	30m	0.25mm	0.125µm	200/220°C	4094

*Isothermal/Temp. program.

Chiraldex® Capillary Columns

Phase	Length	i.d.	Film	Temp. Limits*	Part No.
<i>B-DA</i>	20m	0.25mm	0.125µm	200/220°C	4113
<i>G-PN</i>	30m	0.25mm	0.125µm	200/220°C	4668
<i>G-BP</i>	30m	0.25mm	0.125µm	200/220°C	4670
<i>B-DM</i>	30m	0.25mm	0.125µm	230/250°C	4727

*Isothermal/Temp. program.

tech tip**Temperature Limits**

Our GC capillary columns are temperature rated. In some cases, we list two maximum operating temperatures, the lower one is for isothermal condition and the higher one for temperature-programmed condition.

SGE® BPX Capillary Columns

- Extended temperature range
- Low bleed ideal for GC/MS applications

SGE® uses silphenylene-siloxane chemistry to manufacture BPX stationary phases, resulting in extremely low bleed, thermally stable capillary columns.

BPX Specifications	
Phase	Phase Composition
BPX5	5% Phenyl, 95% Methylpolysiloxane
BPX35	35% Phenyl, 65% Methylpolysiloxane
BPX50	50% Phenyl, 50% Methylpolysiloxane
BPX70	70% Cyanopropyl
BPX90	90% Cyanopropyl Polysilphenylene-siloxane
BPX 608	35% Phenyl Polysilphenylene-siloxane
BPX Volatiles	Cyanopropylphenyl Polysiloxane

BPX5 Capillary Columns

Length	i.d.	Film	Temp. Limits* min.–max.	Part No.
30m	0.25mm	0.25µm	-40–360/370°C	54101
	0.32mm	0.50µm	-40–360/370°C	541205

*Isothermal/Temp. program.

BPX50 Capillary Columns

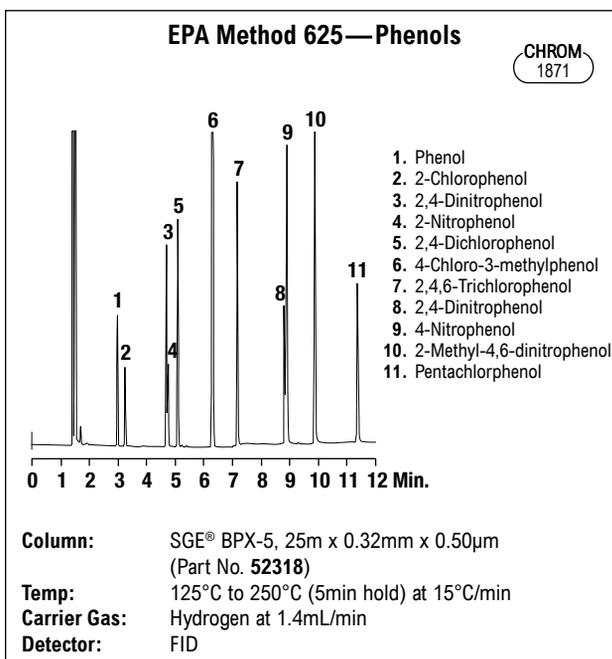
Length	i.d.	Film	Temp. Limits* min.–max.	Part No.
30m	0.25mm	0.25µm	40–360/370°C	54751
	0.32mm	0.25µm	40–360/370°C	54761

*Isothermal/Temp. program.

BPX70 Capillary Columns

Length	i.d.	Film	Temp. Limits* min.–max.	Part No.
30m	0.32mm	0.25µm	50–260/290°C	54616
	0.53mm	0.50µm	50–260/290°C	54620
60m	0.25mm	0.25µm	50–260/290°C	54623
	0.32mm	0.25µm	50–260/290°C	54617
120m	0.25mm	0.25µm	50–260/290°C	54624

*Isothermal/Temp. program.



more info

This is a partial listing of SGE® Capillary Columns available from Grace. To view Grace's complete chromatogram library, visit www.discoverysciences.com/chromdb/.

SGE® SolGeL Capillary Columns

- Unique technology encapsulates phase in synthetic glass
- Greater inertness and thermal stability than “coated” phases

SolGeL-WAX™ Capillary Columns

- Highest temperature polyethylene glycol column
- Maximum temperature 300°C
- Ideal for: essential oils, food additives, industrial solvents, unreacted latex monomers, mixtures of aromatic hydrocarbons (e.g., BTEX), FAMES, and mixtures of alcohols, esters, aldehydes, and ketones

SolGeL-WAX™ is a bonded polyethylene glycol stationary phase. It is unique technology because the phase is encapsulated in synthetic glass (SolGeL material) and the whole matrix is itself bonded to the surface of the fused silica. This process leads to a very inert high-temperature column.

SolGeL-WAX™ Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	0–300°C	54706

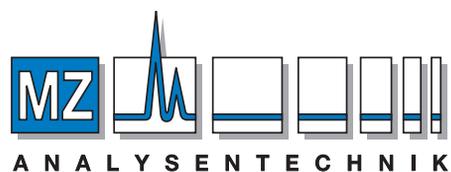
SolGeL-1ms™ Capillary Columns

- MS-grade capillary columns
- Maximum temperature 380°C
- Ideal for: essential oils, pharmaceuticals, food additives, industrial solvents, and hydrocarbons

SolGeL-1ms™ is a low bleed bonded polydimethylsiloxane (100% methyl) stationary phase encapsulated in synthetic glass (SolGeL material) and the whole matrix is itself bonded to the surface of the fused silica capillary. The anchoring of the matrix to the glass surface using this unique technology leads to a very inert, high-temperature column.

SolGeL-1ms™ Capillary Columns

Length	i.d.	Film	Temp. Limits min.–max.	Part No.
30m	0.25mm	0.25µm	0–380°C	54715
	0.32mm	0.25µm	0–380°C	54718



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