

Solutions for Chiral Separations & Sample Preparations Short User Manual for ChiralCD Columns

Please visit English website <u>http://chiraltek-column.com/Downloads.php</u> for downloading the full product manual and application notes for the ChiralCD columns.

All ChiralCD columns have been passed the quality control tests. Please kindly refer to the "Certificate of Quality Control Analysis" for information about the testing results. The solvent in the column was replaced with Ethanol before delivery. Please carefully read this user manual before using the ChiralCD column.

1. Unique Characteristics for ChiralCD columns

ChiralCD columns are a series of new types of cyclodextrin-bonded chemically-substituted silica particles-packed chiral columns. The ChiralCD particles were synthesized by immobilizing a series of different functional groups-substituted α -, β -, or γ -cyclodextrins onto surface of high-quality porous silica (2 µm, 3µm or 5 µm for analytical columns) by linking ChiralTek proprietary chiral spacer arms at the wider torus rim of the cyclodextrins as shown in Figure (A). Due to the multiple functional groups available in the bonded stationary phases, the ChiralCD columns can be used under normal phase, reversed-phase and polar organic mobile phase conditions. The chiralCD columns can use both standard and non-standard mobile phases in HPLC UPLC and SFC.



represents substituted α-, β-, or γ-cyclodextrin represents ChiralTek proprietary chiral spacer arm Figure (A). Schematic diagram of the ChiralCD phase

2. Application and Requirements

The ChiralCD columns can be used under multiple modes of mobile phase conditions. For use under reversed-phase conditions, the columns need to be firstly flushed with methanol following by mobile phase until reaching a constant column pressure. Similarly, for use under normal phase conditions, the columns need to be firstly flushed with isopropanol (or ethanol) following by mobile phase until achieving a stable baseline signal. A common standard C18 guard column can be used for reversed-phase conditions and a Diol guard column can be used for normal phase conditions.

3. Care and Maintenance of the ChiralCD Columns

 It is strongly recommended to useChiralCD, C18 or Diol guard columns to protect the ChiralCD columns;
 It'd better to resolve samples in mobile phases and filter through 0.5μm membrane before injection;
 The solvent in the ChiralCD columns should be replaced with Methanol (reversed phase conditions) or

replaced with Methanol (reversed phase conditions) or IPA (normal phase conditions) if the columns need to be stored for over a week's time. *ChiralTek Pte Ltd, Singapore Engislih website : www. chiraltek-column.com*

Since the ChiralCD columns are the first commercial available chiral columns by anchoring cyclodextrins through the less reactive secondary hydroxyl at the wider torus rim of the cyclodextrins, the ChiralTek proprietary chiral spacer arms can provide extra unique steric interactions with solutes when entering the cyclodextrin cavities through the wider torus rim. Therefore, enhanced chiral selectivity can be easily achieved on the ChiralCD columns. As the chemical structure of ChiralCD particles is different from other supplier's cyclodextrin-based particles (shown in Figure (B)) and the ChiralCD phase contains higher content of bonded cyclodextrins, the new ChiralCD columns can provide different and generally better separation abilities than other supplier's cyclodextrin-based columns.



Figure (B). Schematic diagram of other supplier's cyclodextrin-bonded phase

When using ChiralCD columns with $2\mu m$ and $3\mu m$ particles, low flow rate (e.g., 0.1-0.3 mL/min) should be applied when used in traditional HPLC with highly viscous mobile phases in order to avoid high back pressure. However, there is no special flow rate limitation for use in UPLC and SFC.

Flow direction:	Arrow direction on the label		
Pressure:	< 860 bar (~12500 psi , 2 µm, 3 µm)		
	< 600 bar (~9000 psi, 5 µm, HPLC)		
Temperature:	0 – 40 °C		
Guard column:	ChiralCD, C18 or Diol column		
Mode:	HPLC, SFC, or UPLC		

[4] The ChiralCD columns can be easily cleaned by flushing with 100% methanol (reversed phase conditions) or 100% IPA (normal phase conditions) at a proper flow rate for 3 hours.

[5]When worked in high pressure conditions, it's strongly recommended to gradually decrease flow rate to ensure column pressure lower than 100 bar (~1450 psi) before switching off chromatograph pump.

4. Notice and Other Considerations

[1] The ChiralCD columns can be used under normal phase, reversed phase, and polar organic mobile phase conditions. It is strongly recommended to use 100% IPA (or EtOH) as intermediate solvent when switching between different mobile phase conditions. Due to the high viscosity of the IPA, a low flow rate of about 0.1 mL/min should be applied in traditional HPLC in order to avoid extreme high pressure. However, there is no special flow rate limitation for UPLC.
[2]Diethylamine, butylamine, or amino ethyl alcohol (0.1%) can be used as mobile phase additives for basic compounds.
[3] Formic acid, acetic acid, or trifluoroacetic acid (0.1%) can be used as mobile phase additives for acidic compounds.
[4] Since the strong alkalic compounds (e.g., NaOH etc.) can cause damages to the ChiralCD column bed, they cannot be used as mobile phase additives or sample solution additives.

5. List of the ChiralCD Columns with Different Specifications

Product List of ChiralCD Columns from ChiralTek				
Part number	Туре	Dimension	Remarks	
822-αCD1-01	ChiralaCD-1	2μm, 50x2.1mm	Phenylcarbamate-substituted α -CD-immobilized column	
825-βCD1-05	Chiral _β CD-1	5µm, 250x4.6mm	Phenylcarbamate-substituted β-CD-immobilized column	
823-YCD1-01	ChiralYCD-1	3μm, 50x2.1mm	Phenylcarbamate-substituted Y-CD-immobilized column	
823-βCD2-02	ChiralβCD-2	3μm, 100x2.1mm	3,5-Dimethylphenylcarbamate-substituted β -CD-immobilized column	
823-βCD3-03	ChiralβCD-3	3μm, 150x2.1mm	3-Chloro-4-methyl-phenylcarbamate-substituted β -CD- immobilized column	
823-βCD4-03	ChiralβCD-4	3μm, 150x2.1mm	3,5-Dichlorophenylcarbamate-substituted β -CD-immobilized column	
823-βCD5-03	ChiralβCD-5	3μm, 150x2.1mm	3-Chloro-5-methyl-phenylcarbamate-substituted β -CD- immobilized column	
823-βCD6-03	ChiralβCD-6	3μm, 150x2.1mm	s)- α -methylbenzylcarbamate-substituted β -CD-immobilized column	
823-βCD7-03	Chiral _β CD-7	3μm, 150x2.1mm	4-methylbenzoate-substituted β-CD-immobilized column	
823-βCD8-03	ChiralβCD-8	3μm, 150x2.1mm	4-Chloro-phenylcarbamate-substituted β -CD-immobilized column	
823-βCD9-03	ChiralβCD-9	3μm, 150x2.1mm	5-Chloro-2-methyl-phenylcarbamate β -CD-immobilized column	
823-βCD10-03	ChiralβCD-10	3μm, 150x2.1mm	4-Chloro-phenylcarbamate-substituted β -CD-immobilized column	
823-αCD11-62	ChiralaCD-11	3μm, 100x4.6mm	3-Chloro-2-methyl-phenylcarbamate-substituted α -CD-immobilized column	
825-αCD12-05	ChiralαCD-12	5μm, 250x4.6mm	4-Chlorophenylcarbamate-substituted α -CD-immobilized column	
823-βCD4-62	ChiralβCD-4	3μm, 100x4.6mm	3-Chloro-4-methyl-phenylcarbamate-substituted β -CD-immobilized column	
825-YCD1-05	ChiralYCD-1	5μm, 250x4.6mm	Phenylcarbamate-substituted Y-CD-immobilized column	
833-SK1-13	ChiralKit-1	3µm, 150x2.1mm	Screening Kit-1 (3 analytical columns)	
833-SK2-13	ChiralKit-2	3μm, 150x2.1mm	Screening Kit-2 (6 analytical columns)	

ChiralCD columns with other dimensions are also available. Please visit English website <u>http://chiraltek-column.com/Downloads.php</u> for downloading the latest version of full product manual and application notes for ChiralCD columns. Please call an international phone number (+65)-93656129 to directly contact ChiralTek technical support team in Singapore.